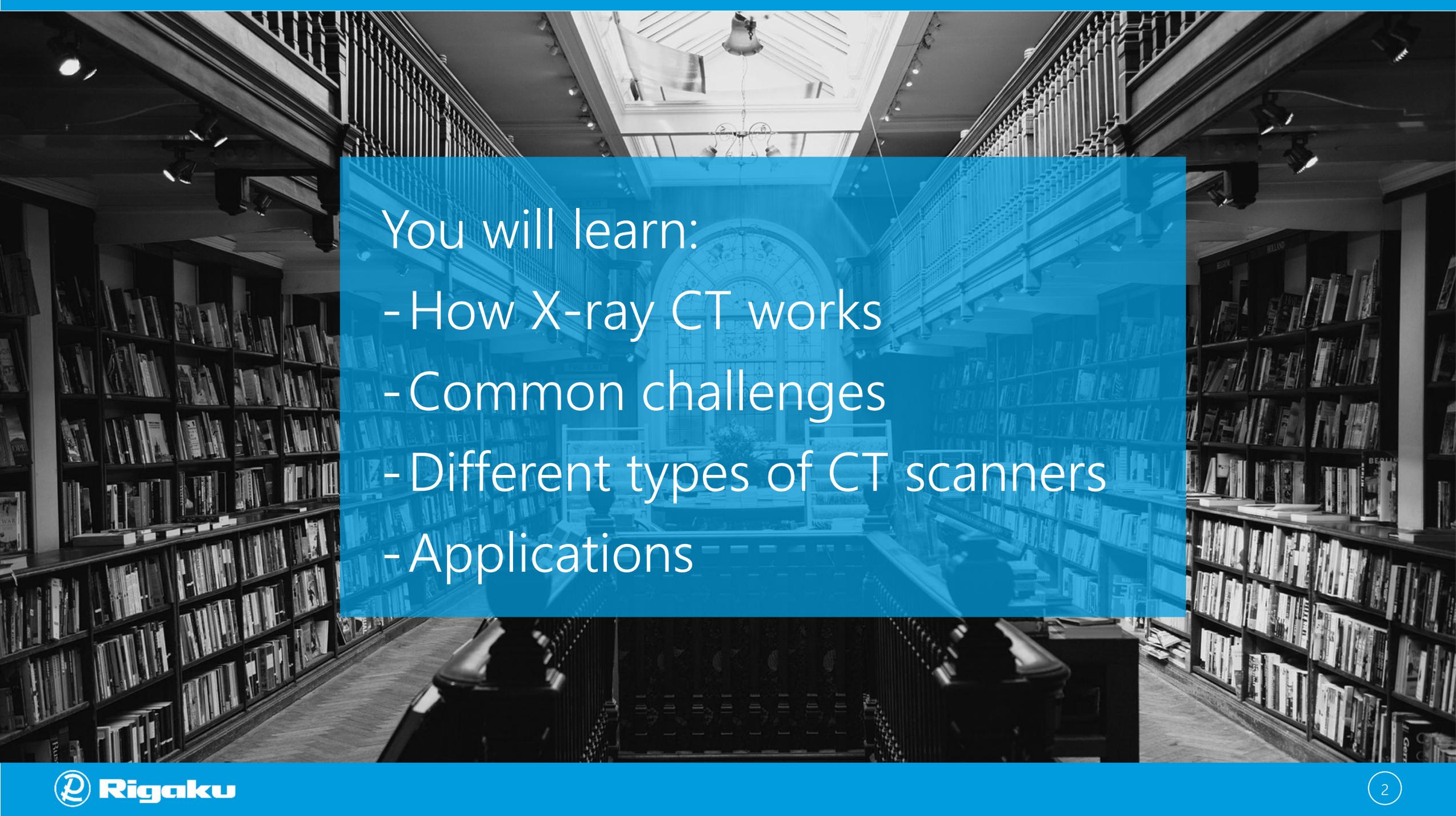


INTRODUCTION TO X-RAY CT

Aya Takase @ Rigaku





You will learn:

- How X-ray CT works
- Common challenges
- Different types of CT scanners
- Applications

HOW DOES IT WORK?
– LET'S START WITH 2D –

X-rays



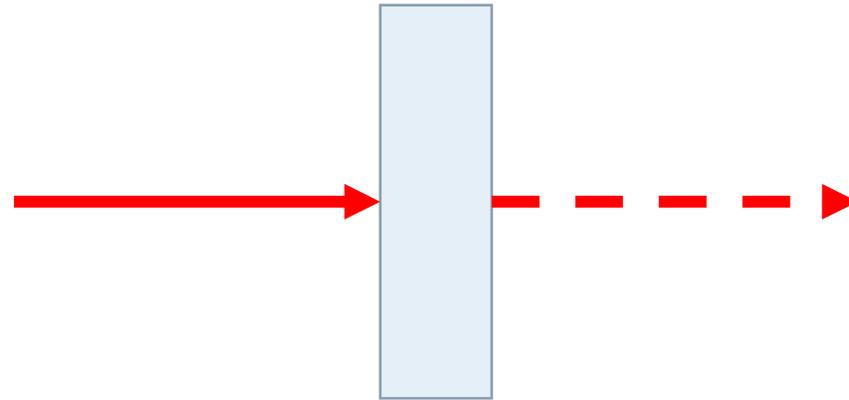
Object



2D projection

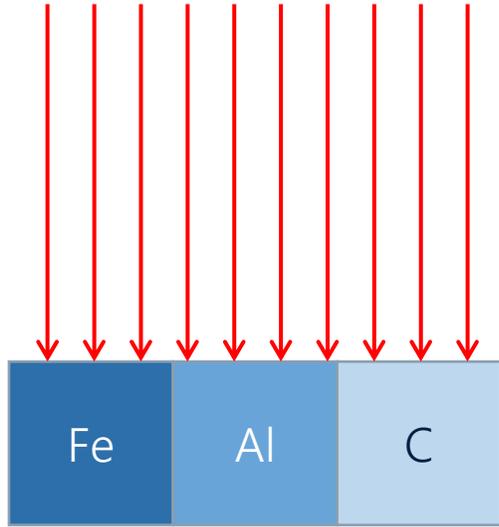


Detector



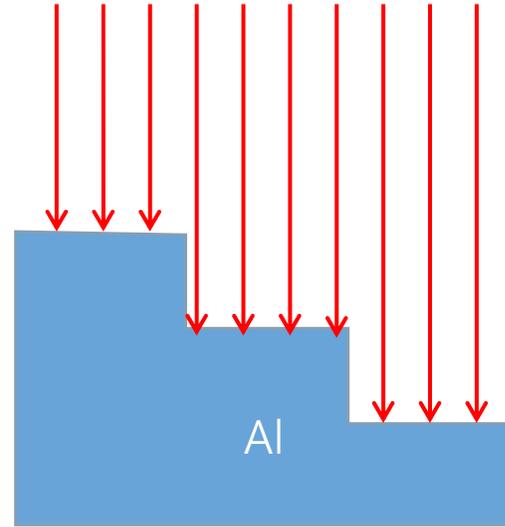
Things absorb X-rays.

X-rays



Heavy/dense → Light

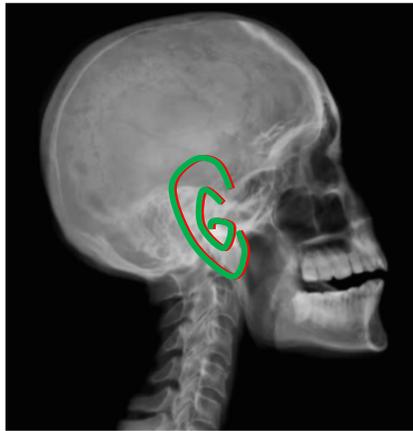
Film



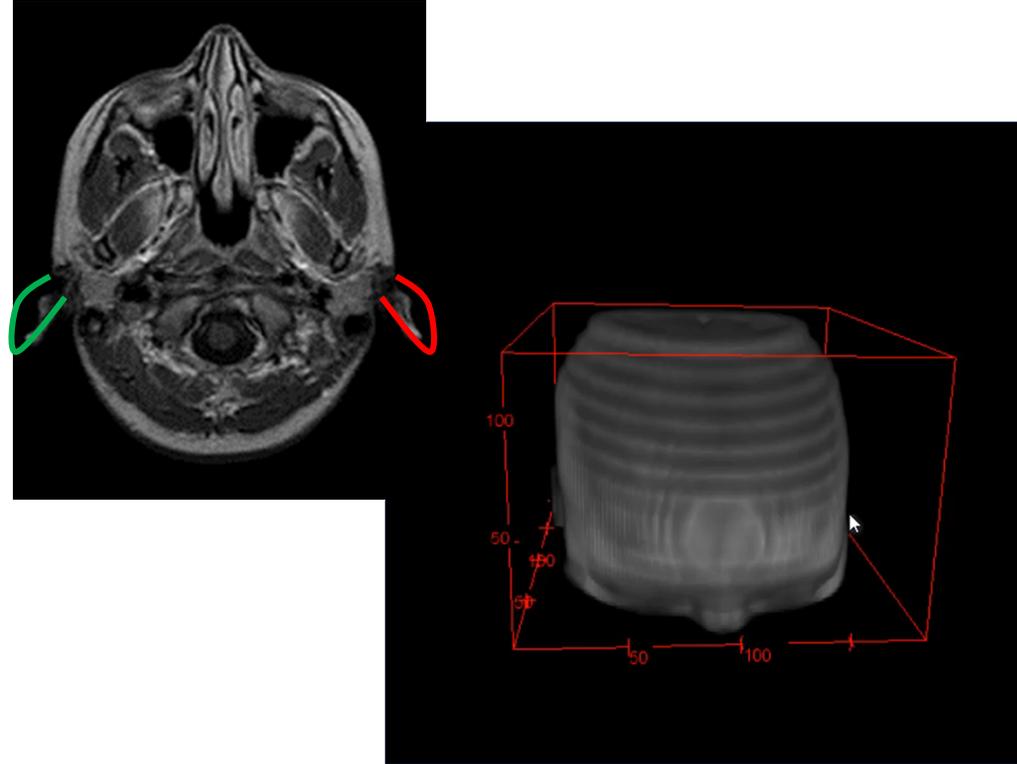
Thick → Thin



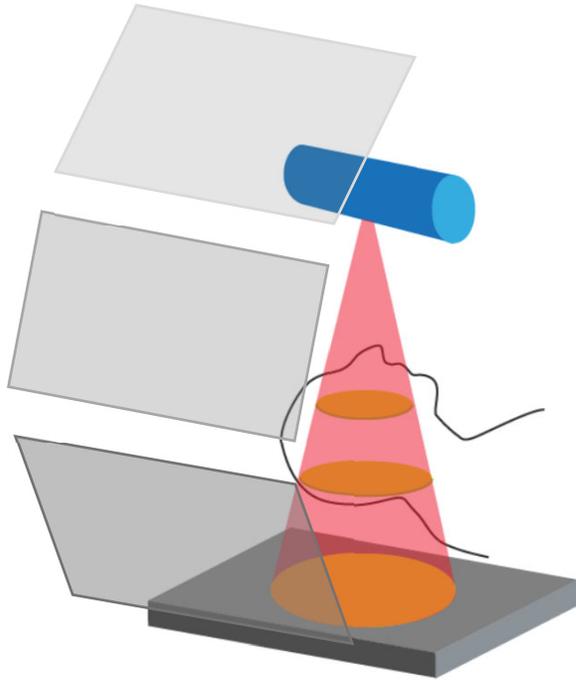
HOW DO YOU GET 3D VIEW?



2D projection

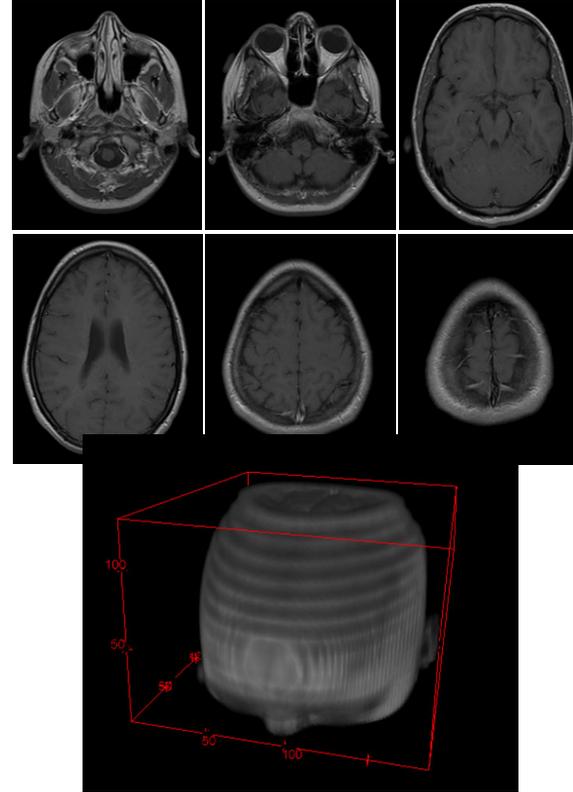


3D computed tomography



Scan

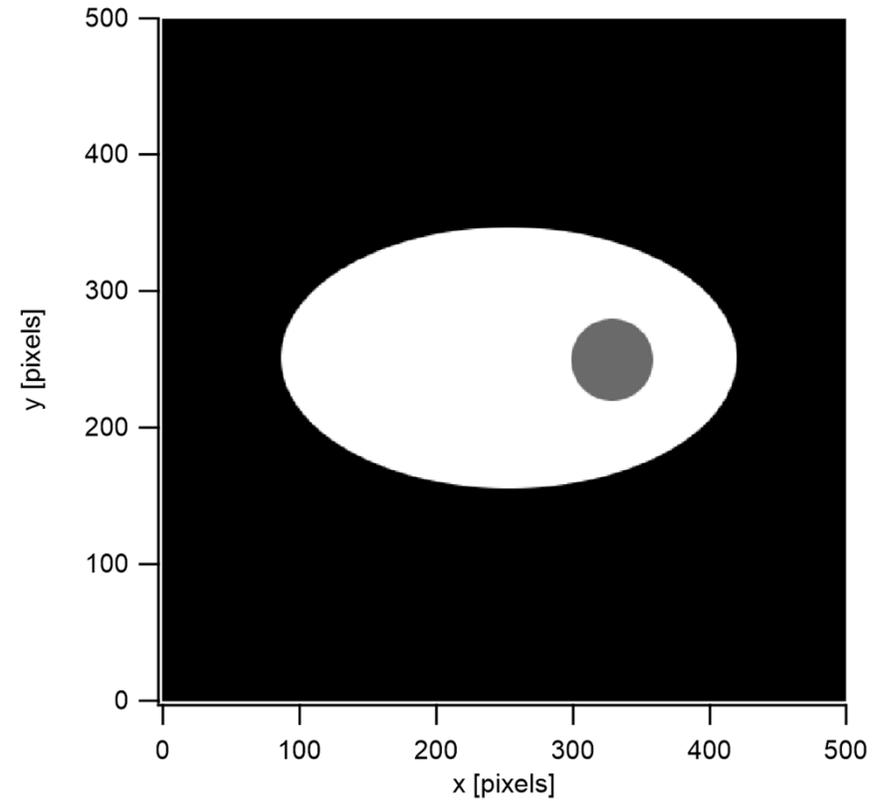
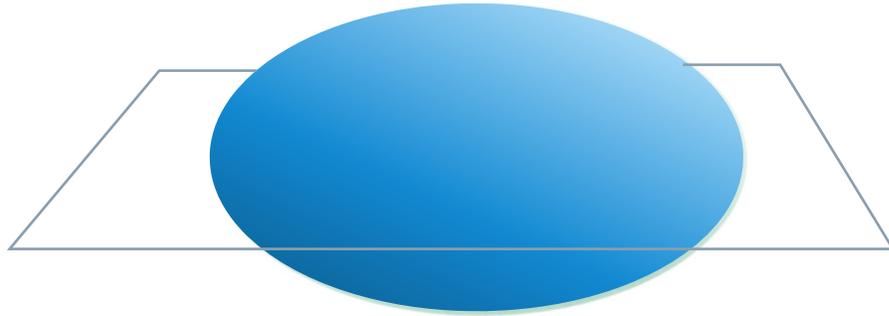
Reconstruction

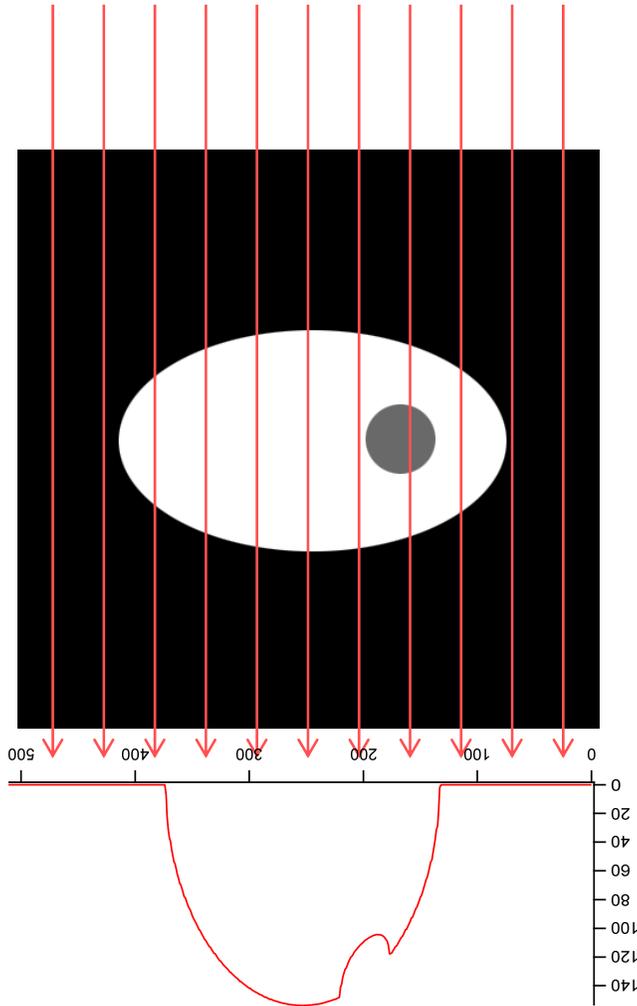


Tomographic cross sections
3D rendering

HOW DOES RECONSTRUCTION WORK?

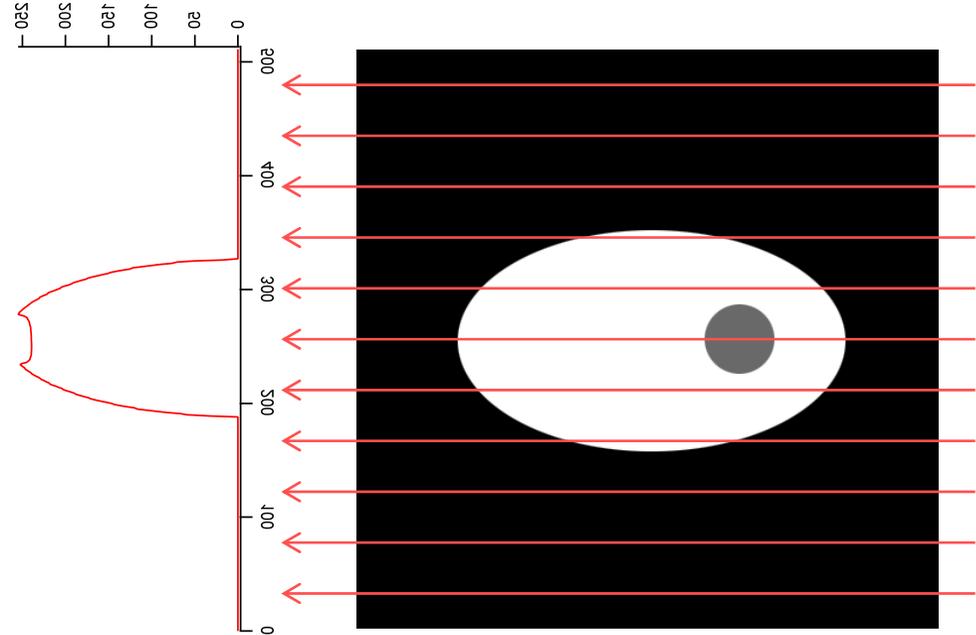
Tomographic cross section

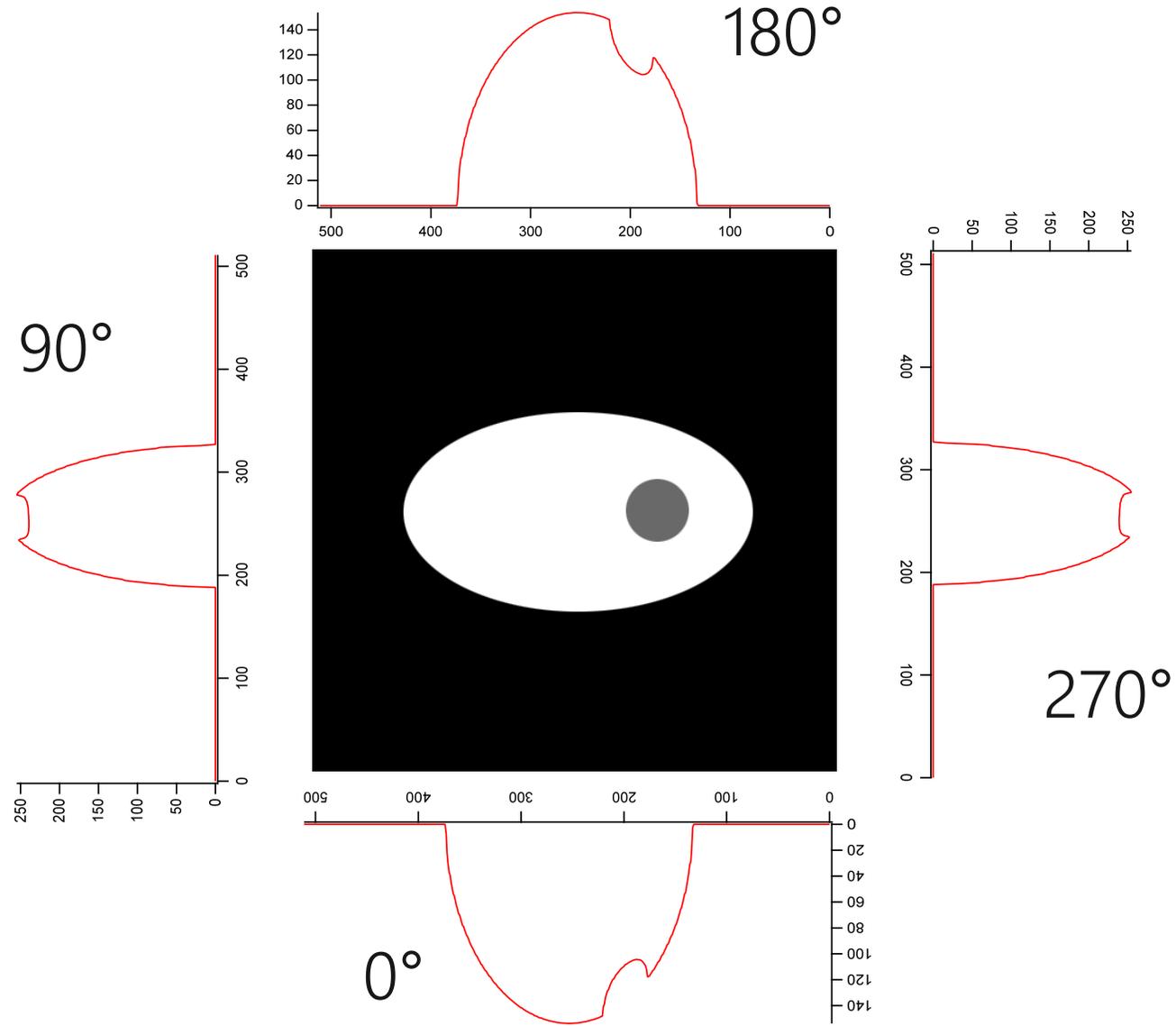


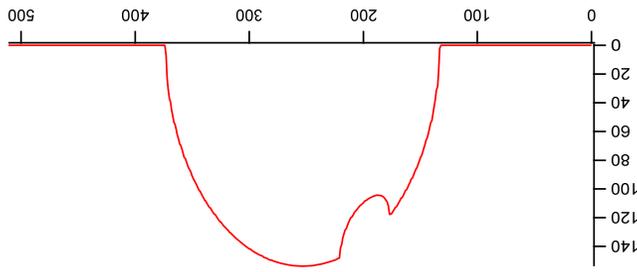
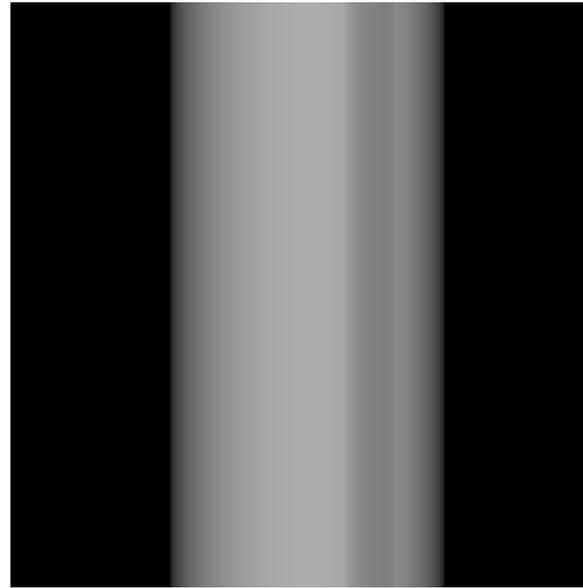


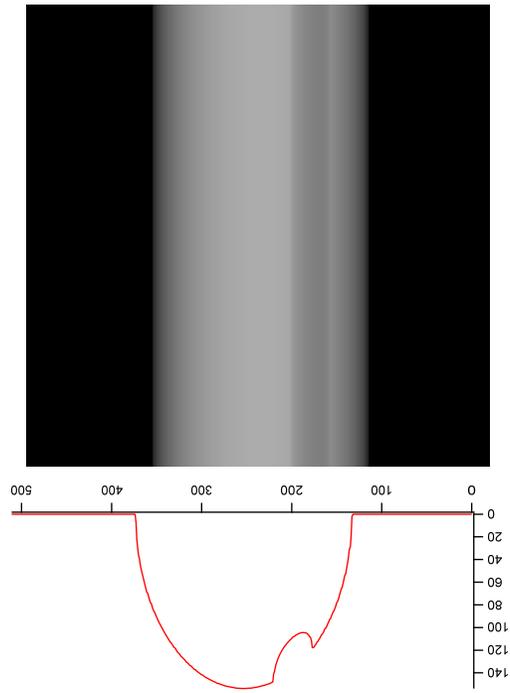
Integrated density
projection angle 0°

90°

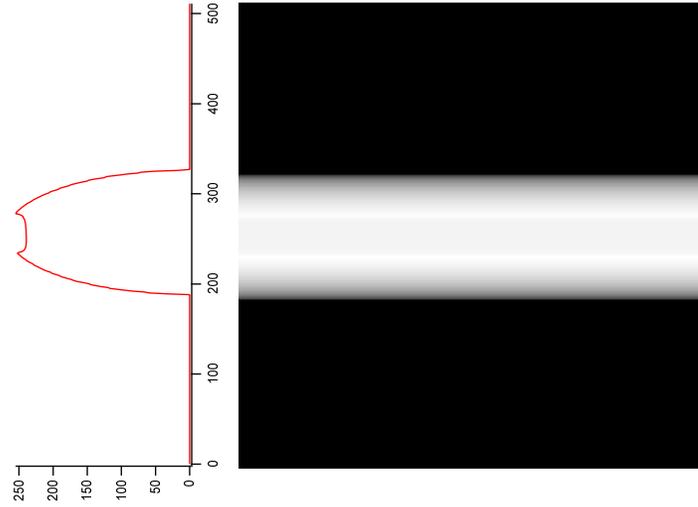




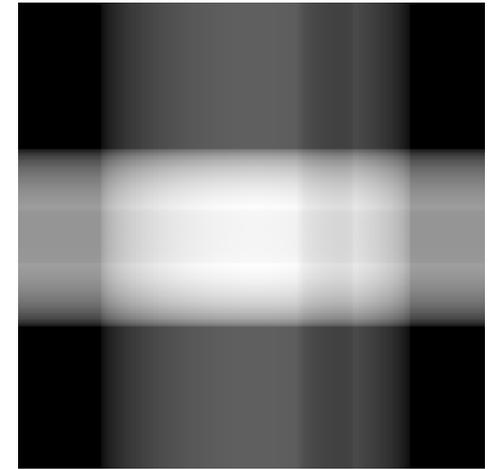


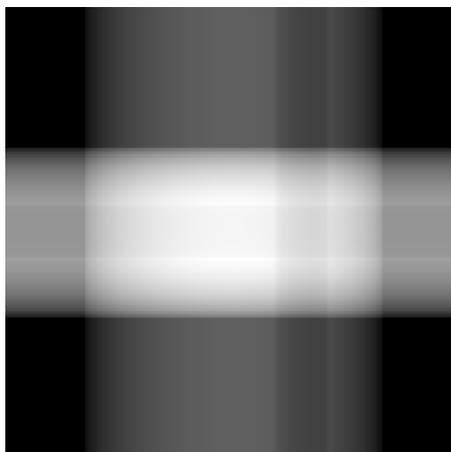


+

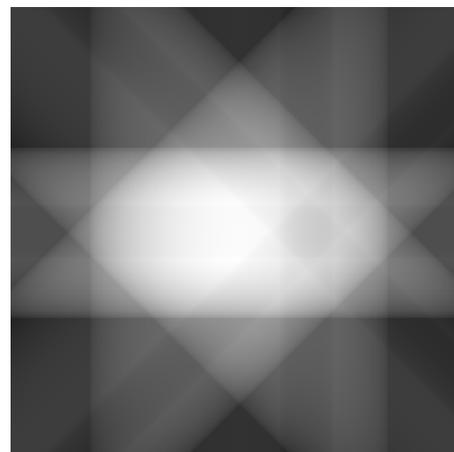


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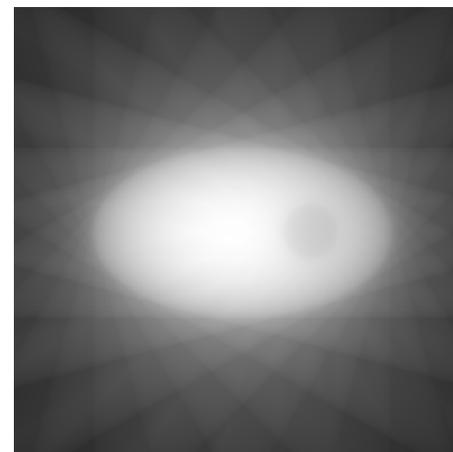




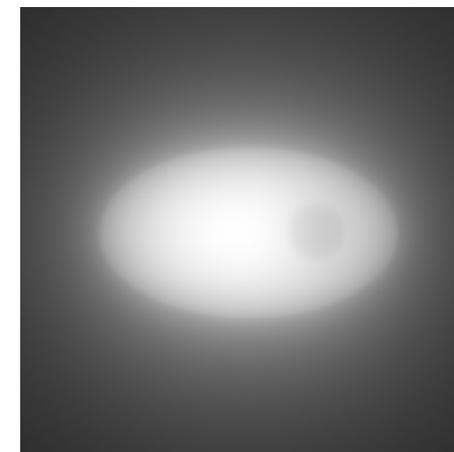
4 projections



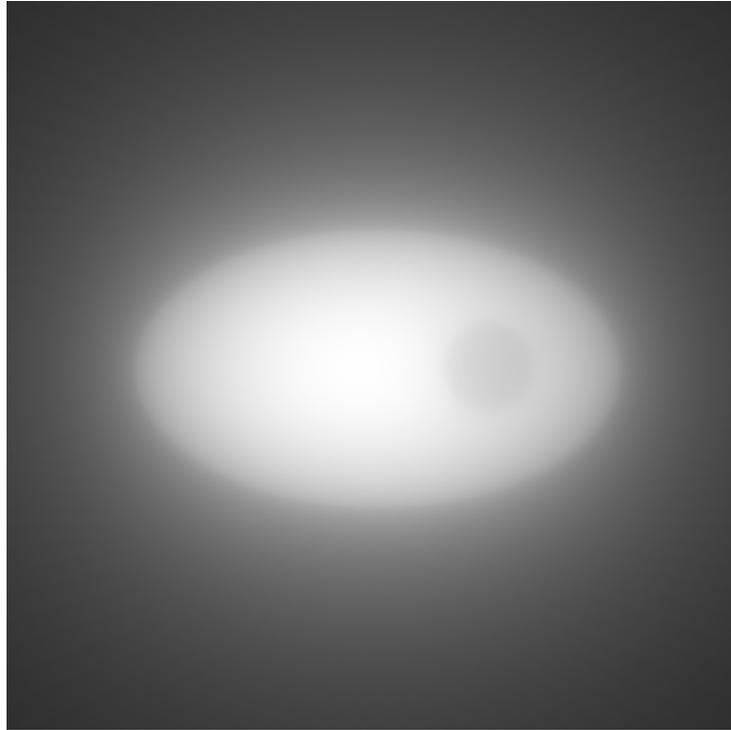
8 projections



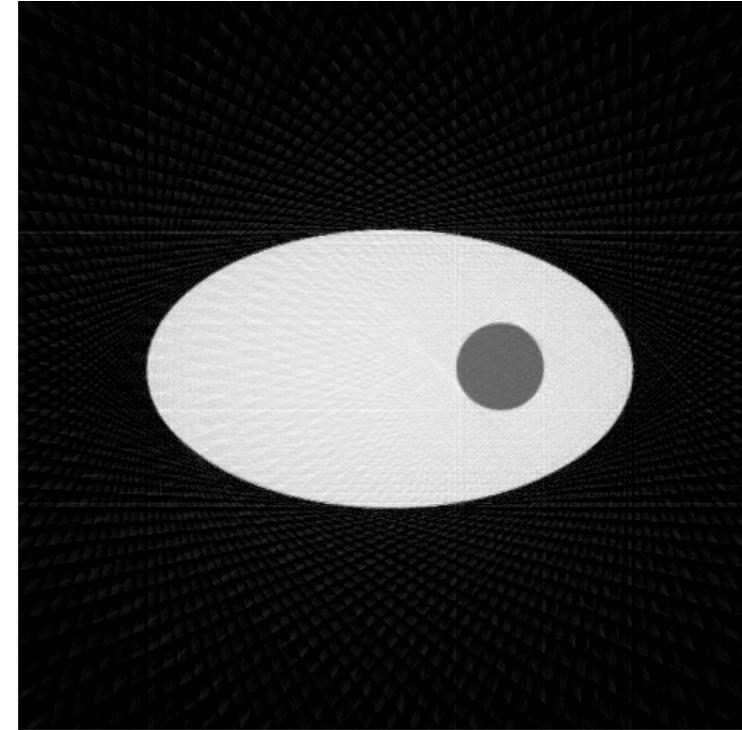
24 projections



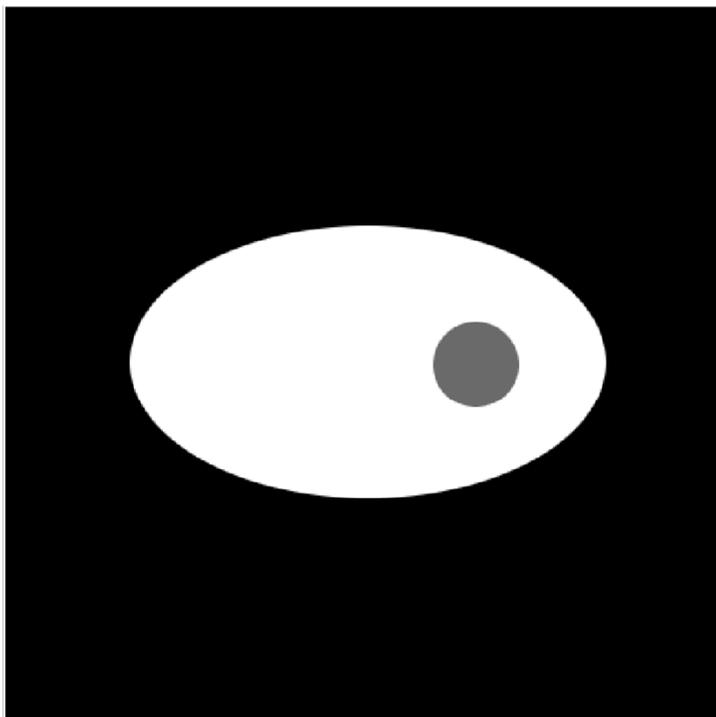
120 projections



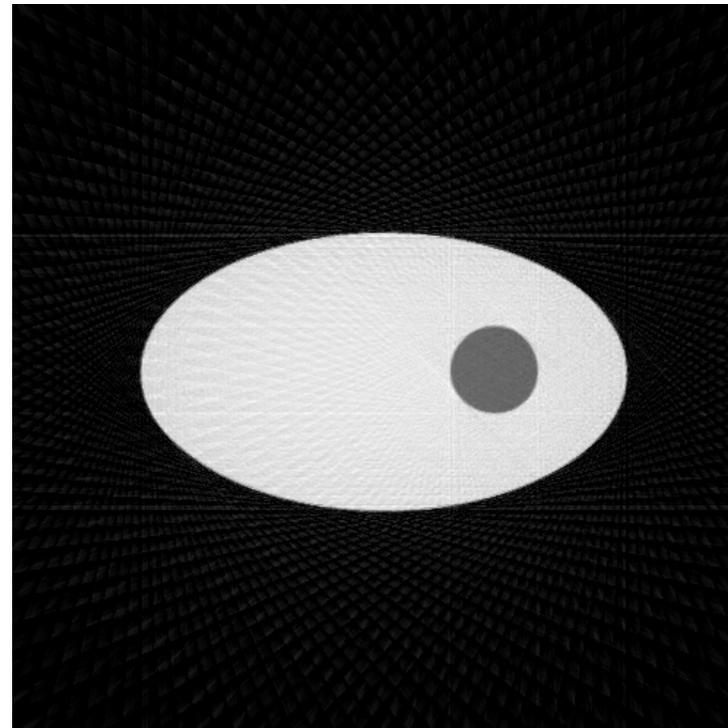
120 projections



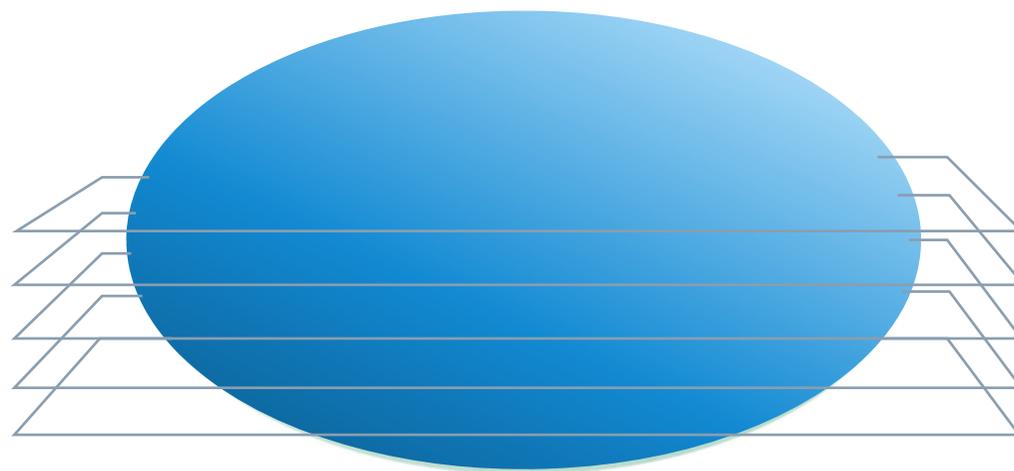
120 projections
With ramping filter

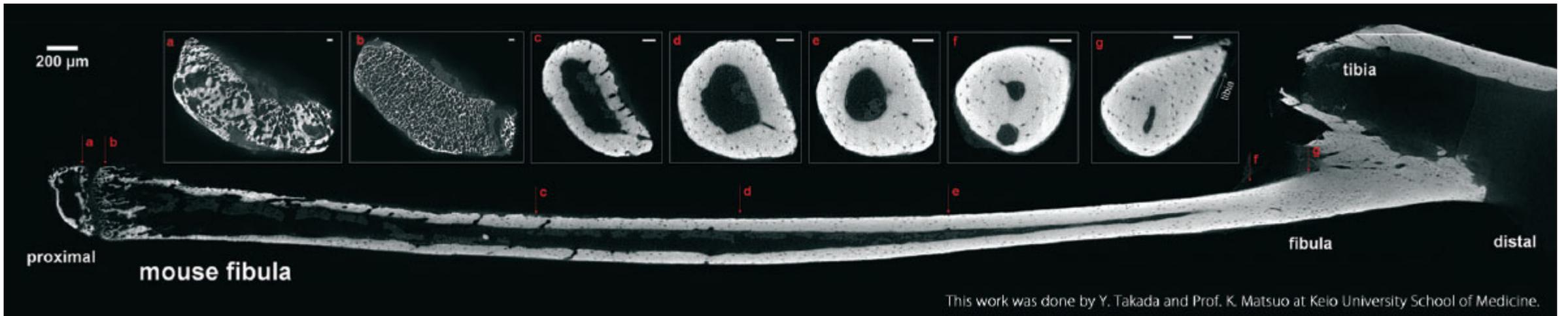
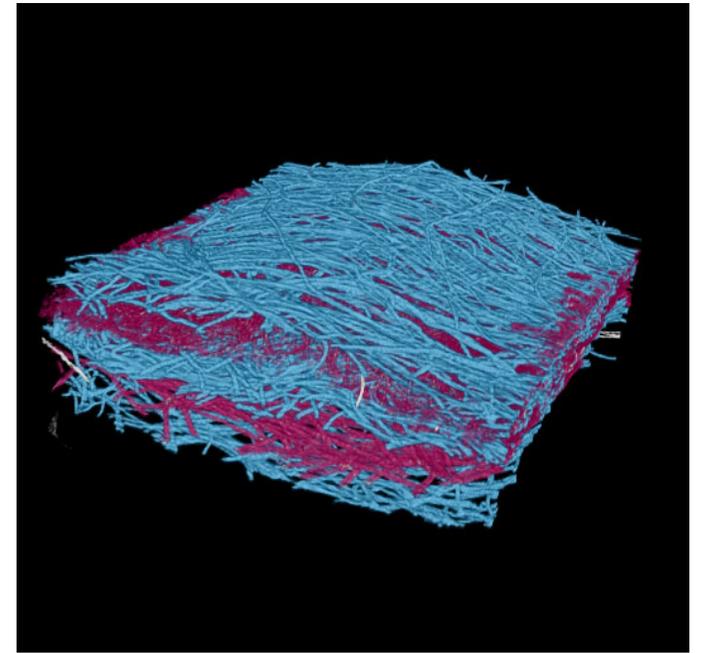
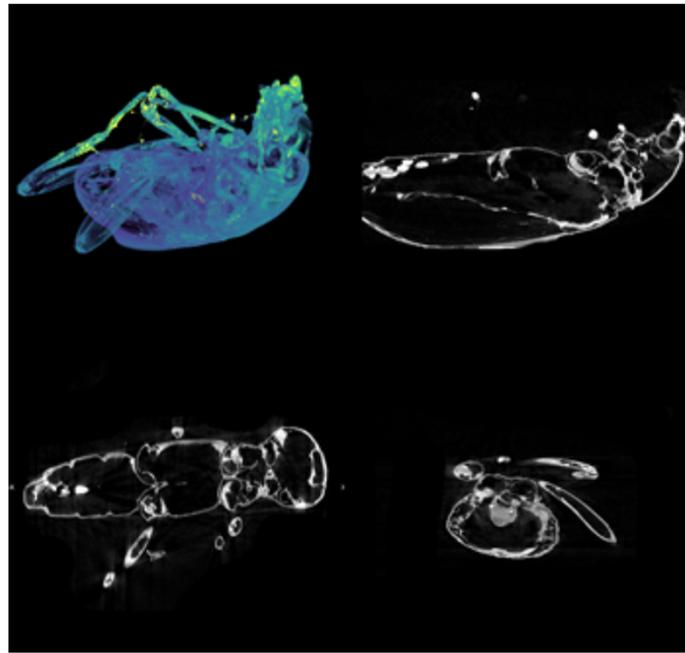
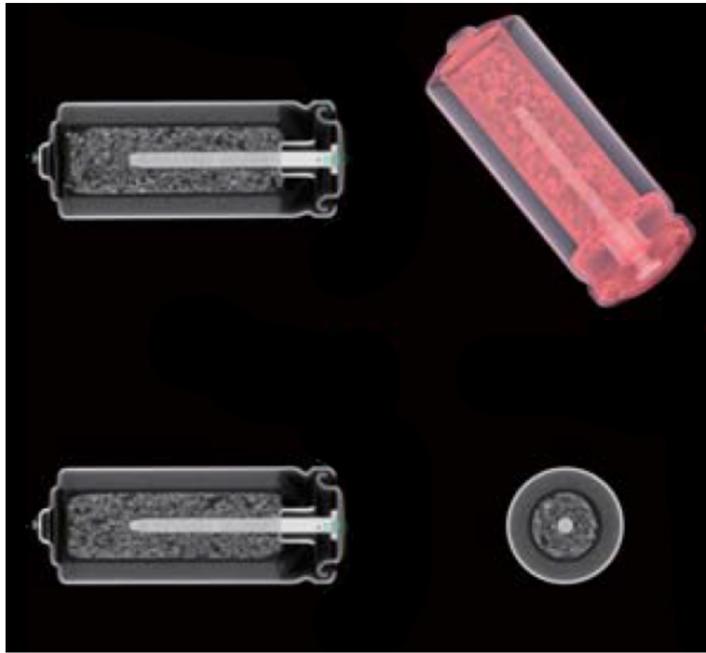


Original



Reconstructed





WHAT ARE THE COMMON CHALLENGES?

COMMON CHALLENGES

- Limited resolution compared to EM
- Too light / heavy absorbing materials
- Artifacts



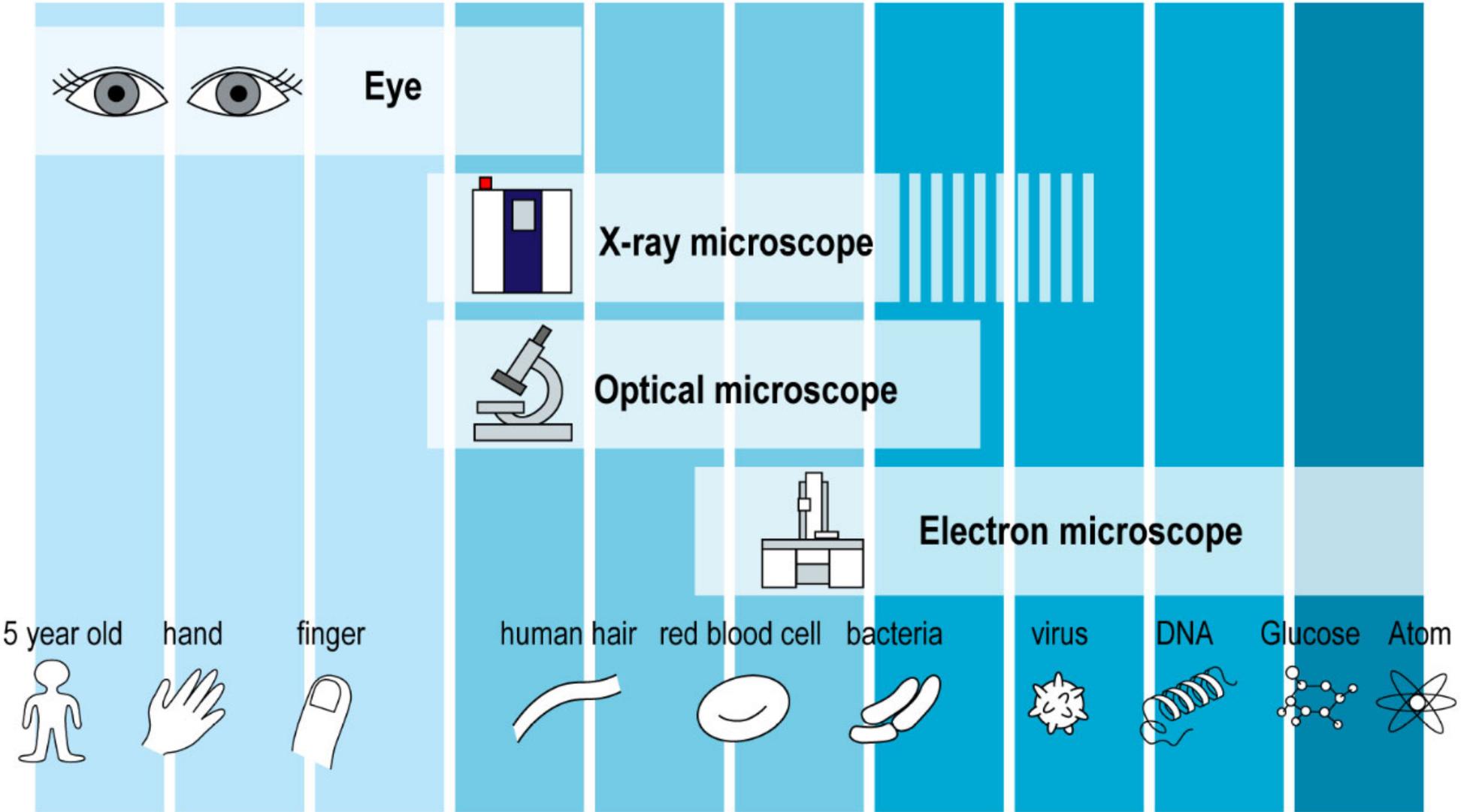
COMMON CHALLENGES

- Limited resolution compared to EM
- Too light / heavy absorbing materials
- Artifacts



WHAT'S THE RESOLUTION?

1 m 1 dm 1 cm 1 mm 100 μm 10 μm 1 μm 100 nm 10 nm 1 nm 0.1 nm
 1 m 10⁻¹ m 10⁻² m 10⁻³ m 10⁻⁴ m 10⁻⁵ m 10⁻⁶ m 10⁻⁷ m 10⁻⁸ m 10⁻⁹ m 10⁻¹⁰ m



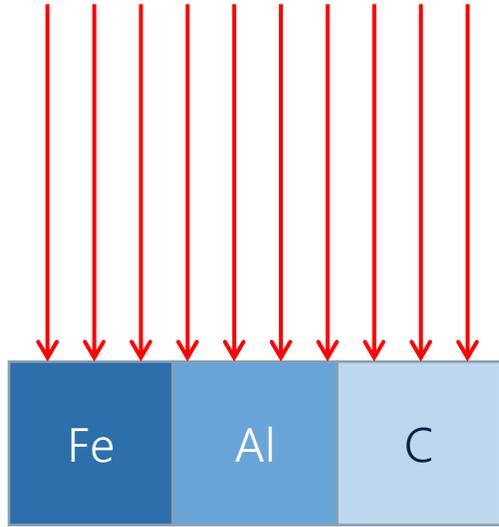
COMMON CHALLENGES

- Limited resolution compared to EM
- Too light / heavy absorbing materials
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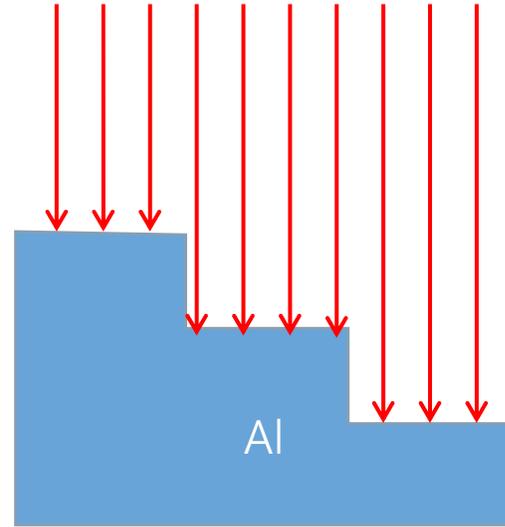
WHAT'S TOO LIGHT OR TOO HEAVY?

X-rays



Heavy/dense → Light

Film



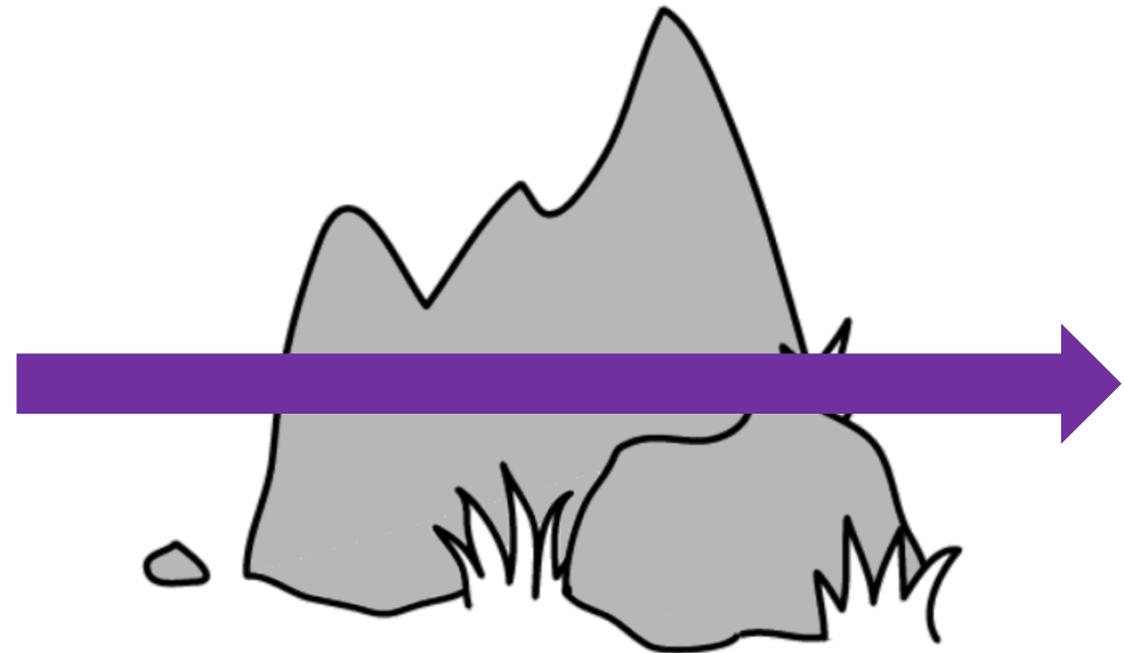
Thick → Thin



Small, low density
Low energy X-rays



Large, high density
High energy X-rays



5 keV

X-ray energy

450 keV



Styrofoam
~ 5 keV



Engine parts
~ 450 keV

COMMON CHALLENGES

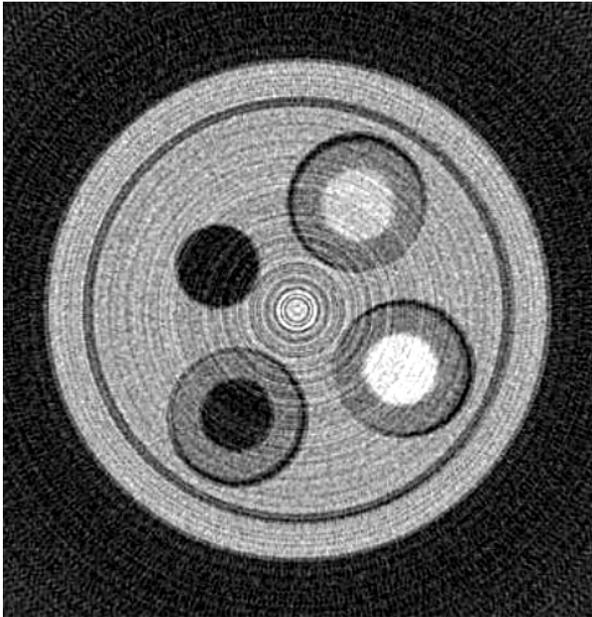
- Limited resolution compared to EM
- Too light / heavy absorbing materials
- Artifacts



WHAT ARE ARTIFACTS?

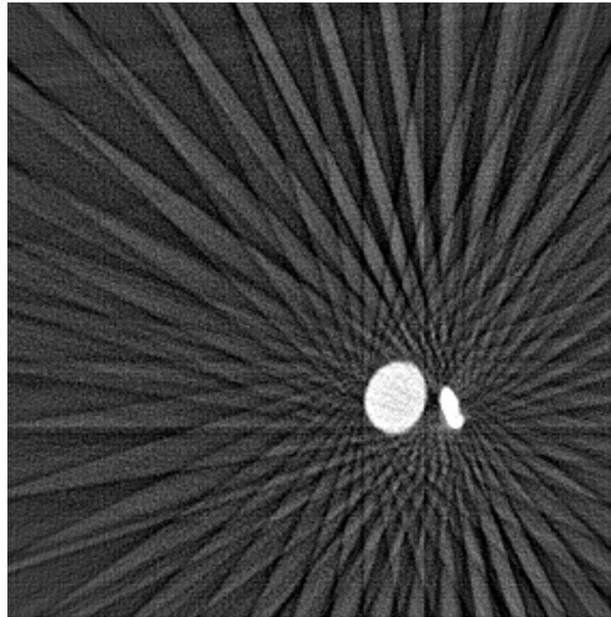
COMMON ARTIFACTS

Rings



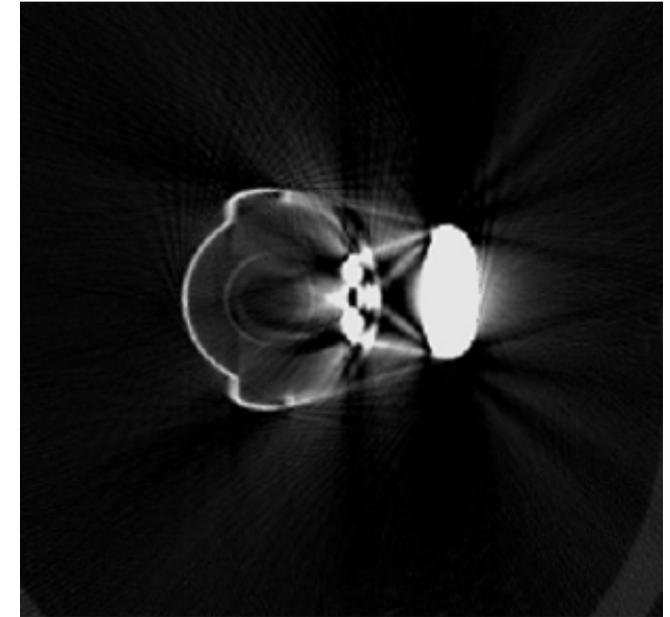
Bad pixels

Aliasing



Under sampling

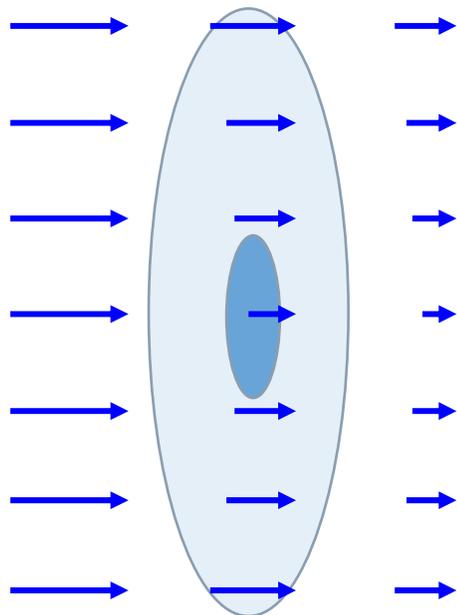
Streaks & shading



Beam hardening

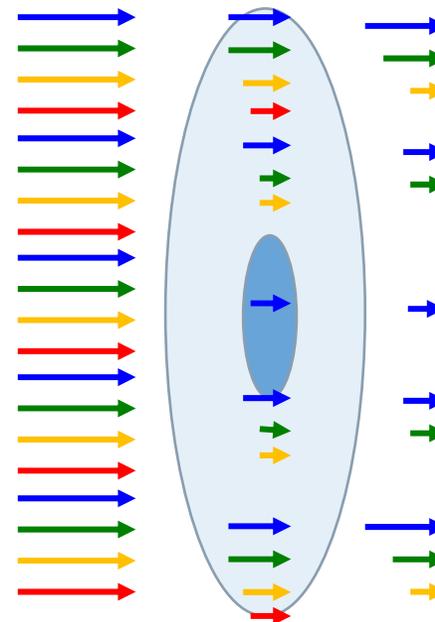
WHAT IS BEAM HARDENING?

Assumption



■ Monochromatic X-rays

Reality



■ Polychromatic X-rays
low \rightarrow E \rightarrow high

BEAM HARDENING ARTIFACTS SIMULATION

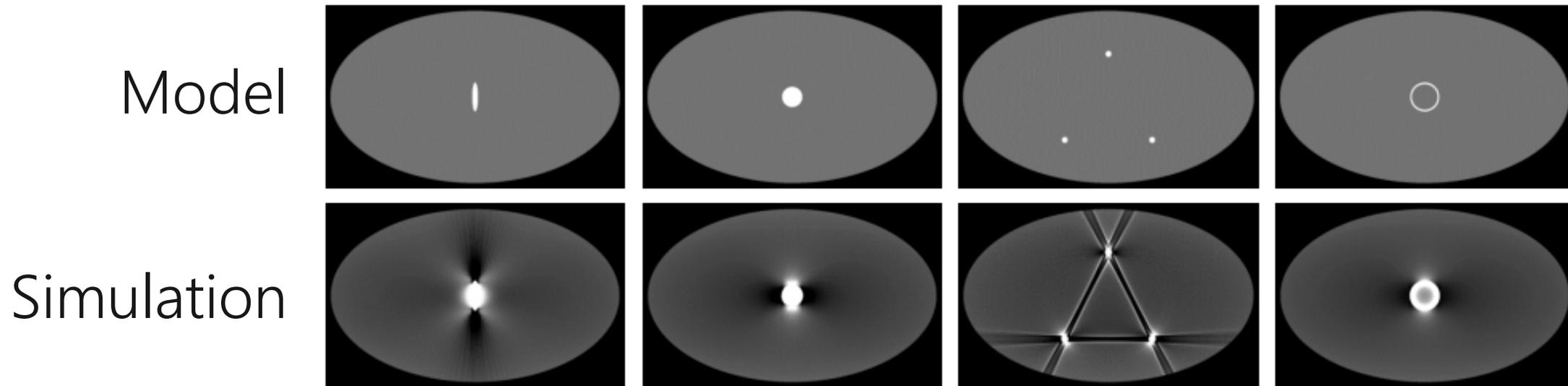


Figure 4. Simulated scans without (top row) and with (bottom row) beam hardening, showing that dark streaks occur along the lines of greatest attenuation, and bright streaks occur in other directions. Scatter produces artifacts that look similar to this. Also note the subtle decrease in Hounsfield units just beneath the surface of the "abdomen," which is caused by beam hardening. This is called cupping artifact, and it is corrected by the simple beam hardening correction built into modern scanners.

Imaging Med. (2012) 4(2), 229-240

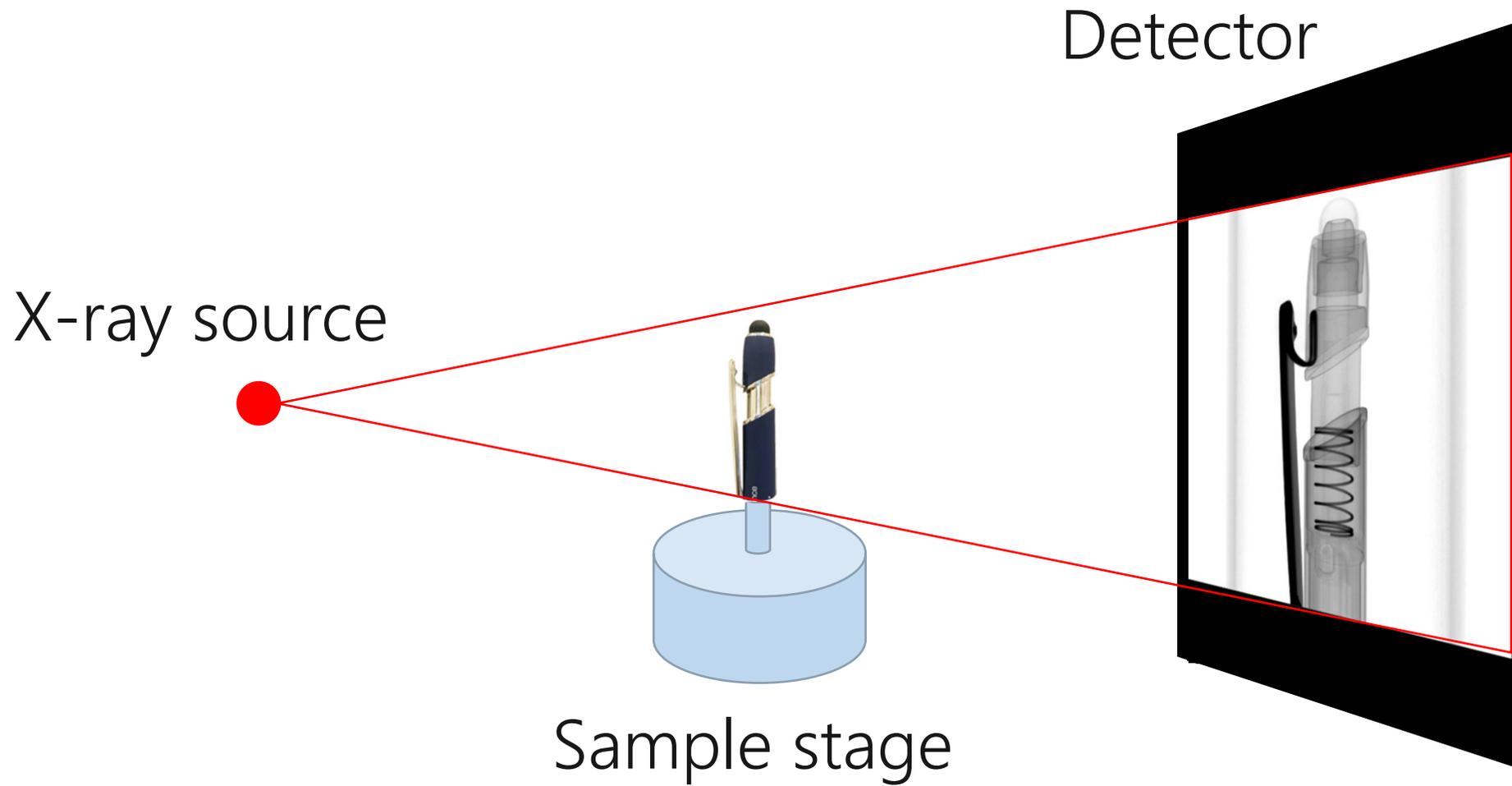
COMMON CHALLENGES

- Limited resolution compared to EM
- Too light / heavy absorbing materials
- Artifacts



WHAT HARDWARE IS INVOLVED IN AN X-RAY CT SYSTEM?

X-RAY CT SYSTEM



MICROFOCUS X-RAY SOURCES



Rigaku

Low energy, high power
5.4, 8, 17 keV
1200 W



Hamamatsu Photonics

Medium energy
60 ~ 190 kV
~ 100 W



Nikon

High energy
190 ~ 750 kV
~ 450 W

DETECTORS



Rayence

Flat panel detector
Fast, sensitive, inexpensive
50 ~ 200 μm



Rigaku

CCD
High resolution
2.4 ~ 15 μm



Andor

sCMOS
Fast, sensitive
6.5 μm ~

IMPORTANT SPECIFICATIONS

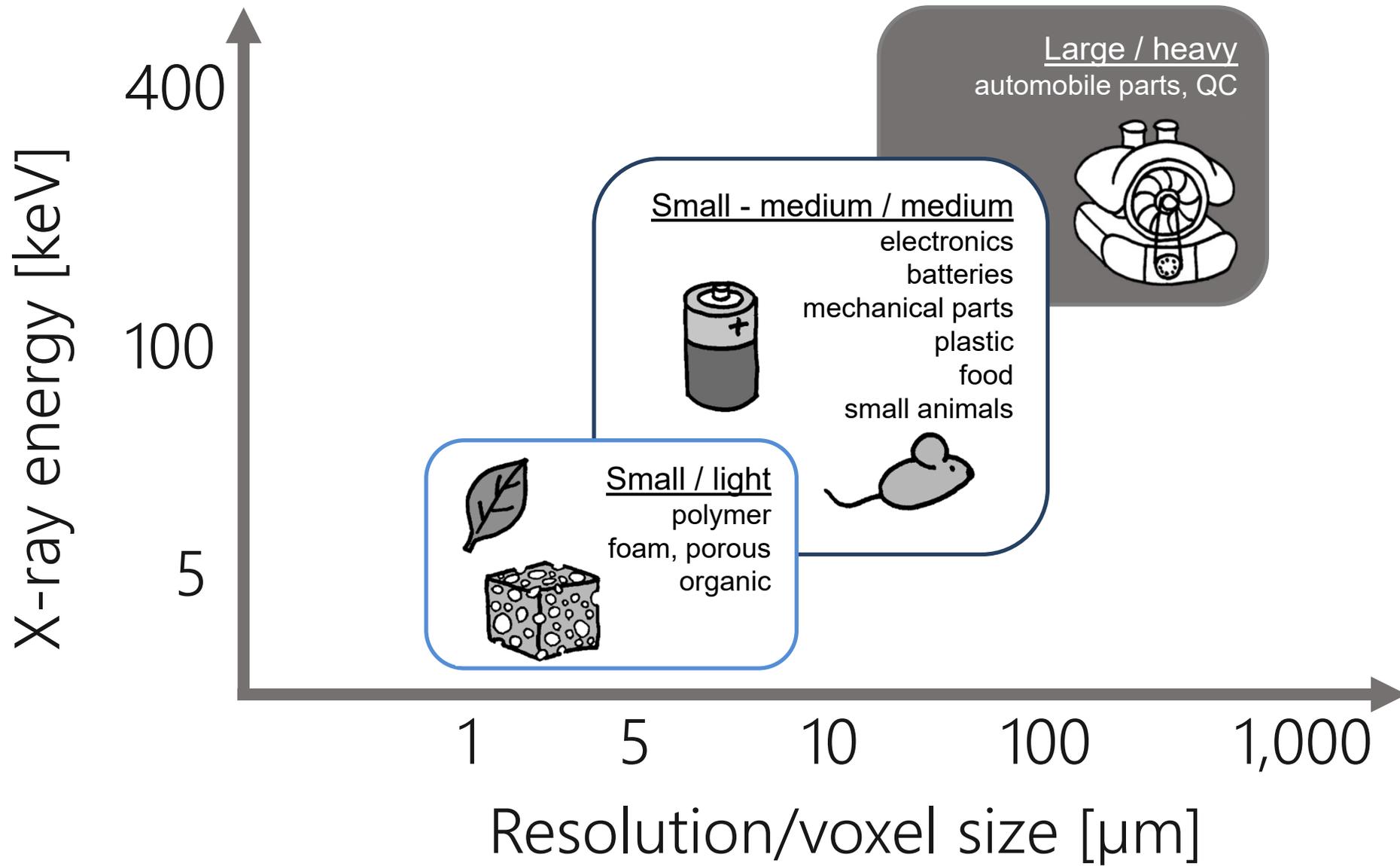
- X-ray energy
- Field of view (FOV)
- Resolution (voxel size)
- X-ray power
- Detector speed and efficiency



IMPORTANT SPECIFICATIONS

- X-ray energy
- Field of view (FOV)
- Resolution (voxel size)
- X-ray power
- Detector speed and efficiency

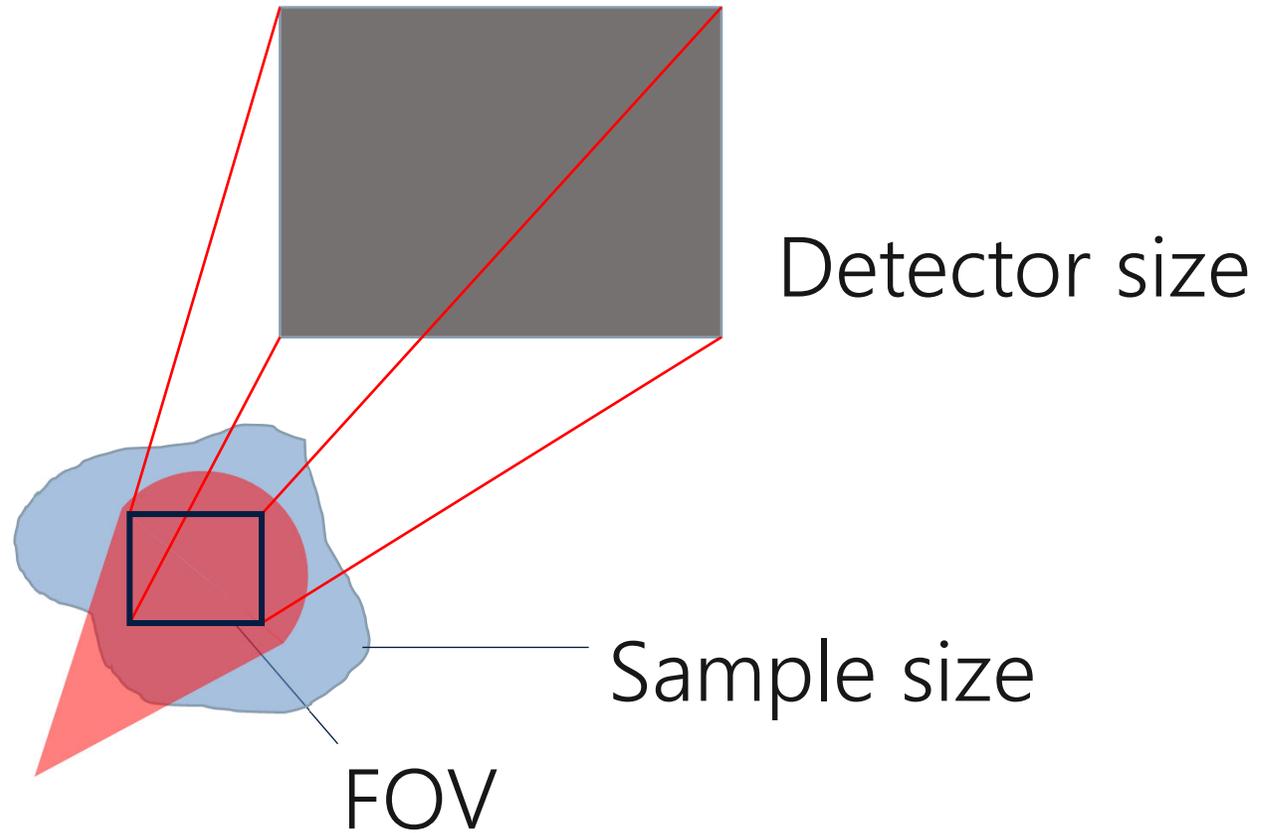


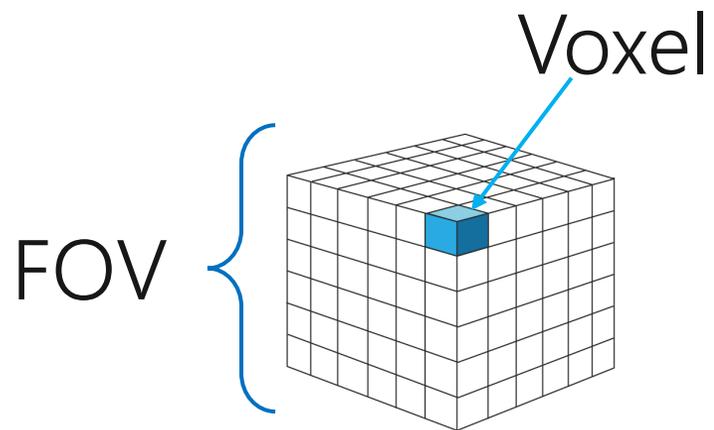


IMPORTANT SPECIFICATIONS

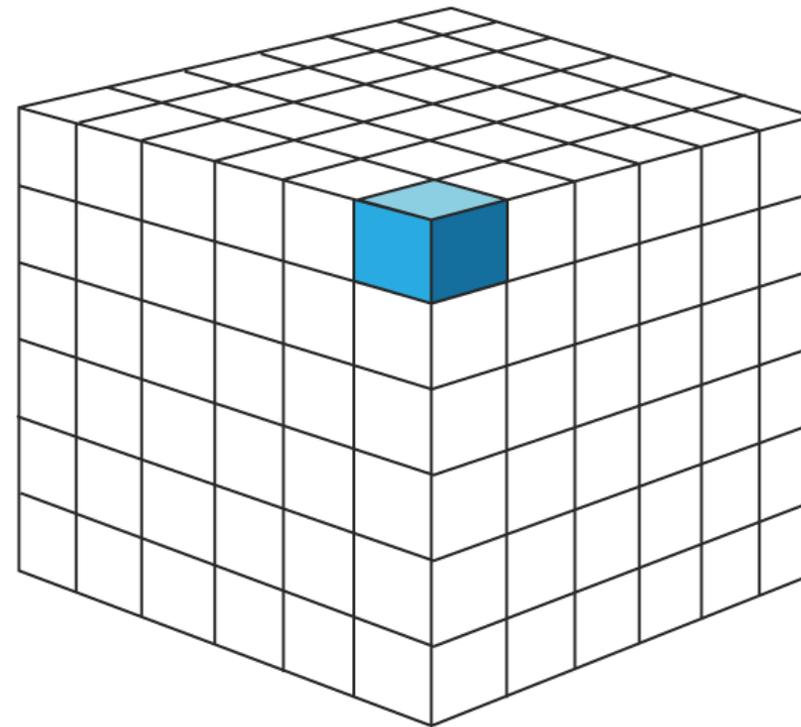
- X-ray energy
- Field of view (FOV)
- Resolution (voxel size)
- X-ray power
- Detector speed and efficiency



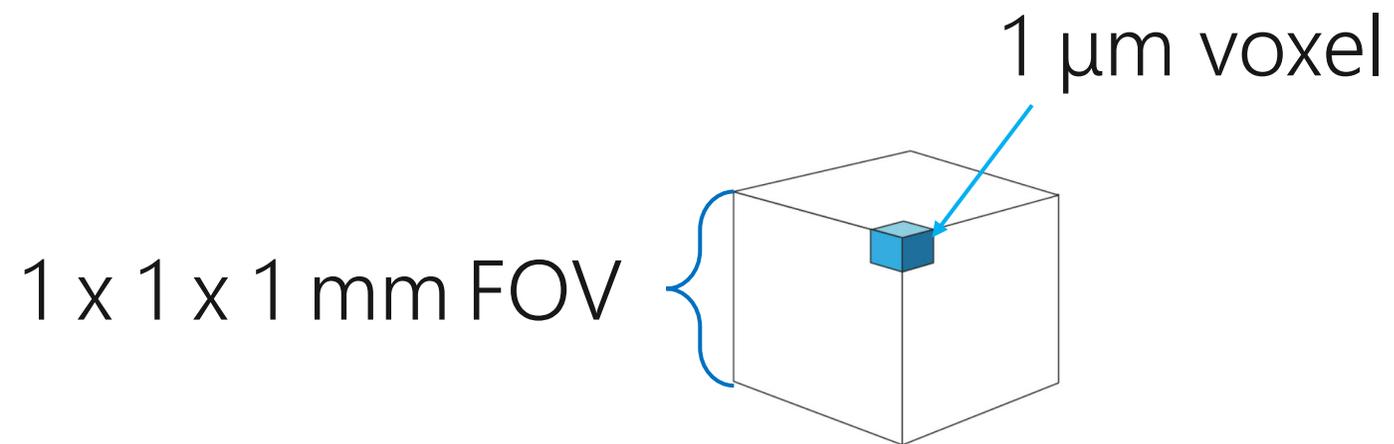




Small FOV, small voxel



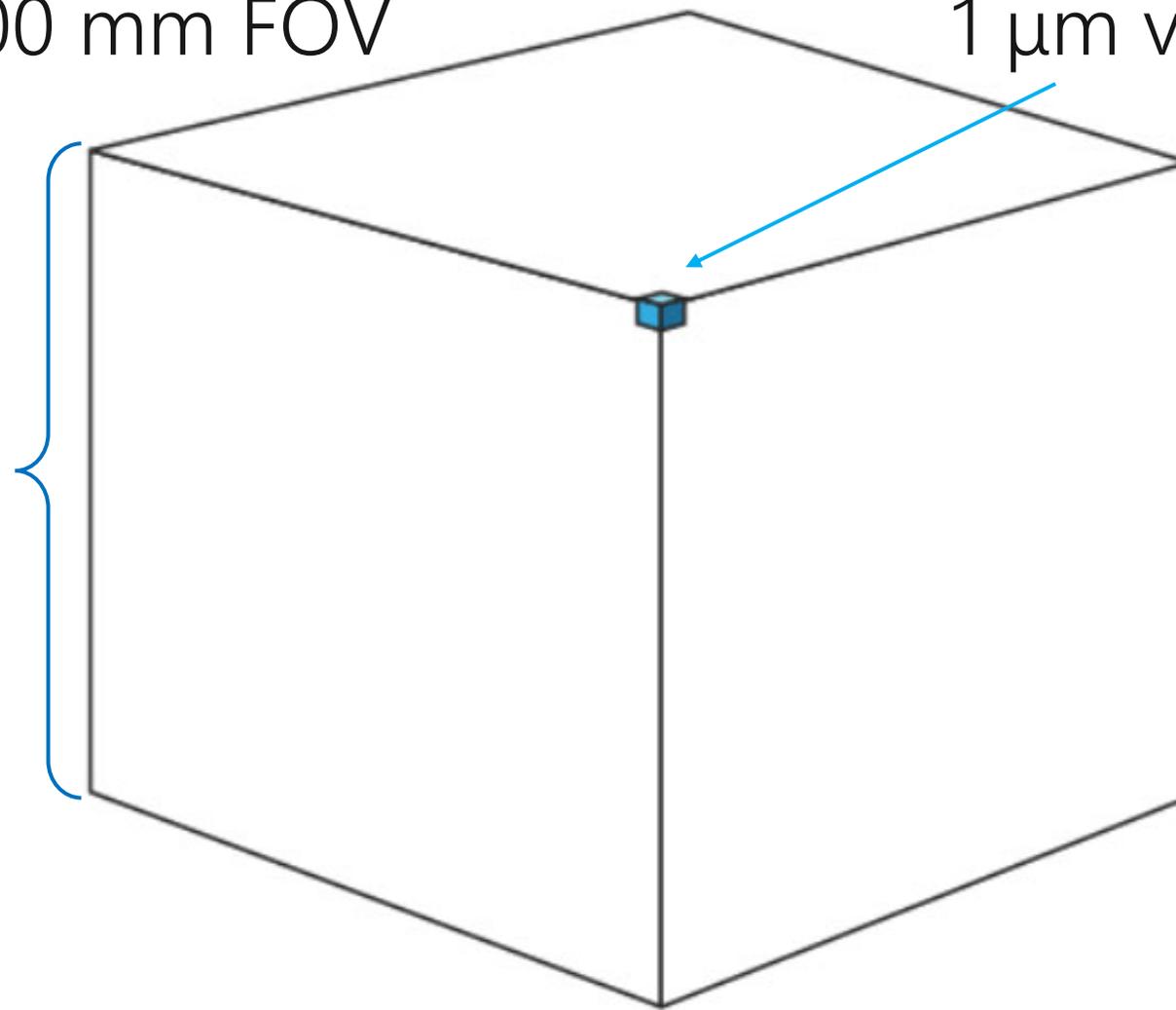
Large FOV, large voxel



FOV [mm]	Voxel [μm]	Bit	File size
1 x 1 x 1	1	16	2 GB

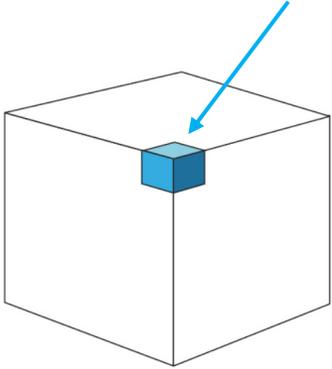
100 x 100 x 100 mm FOV

1 μm voxel



FOV [mm]	Voxel [μm]	Bit	File size
1 x 1 x 1	1	16	2 GB

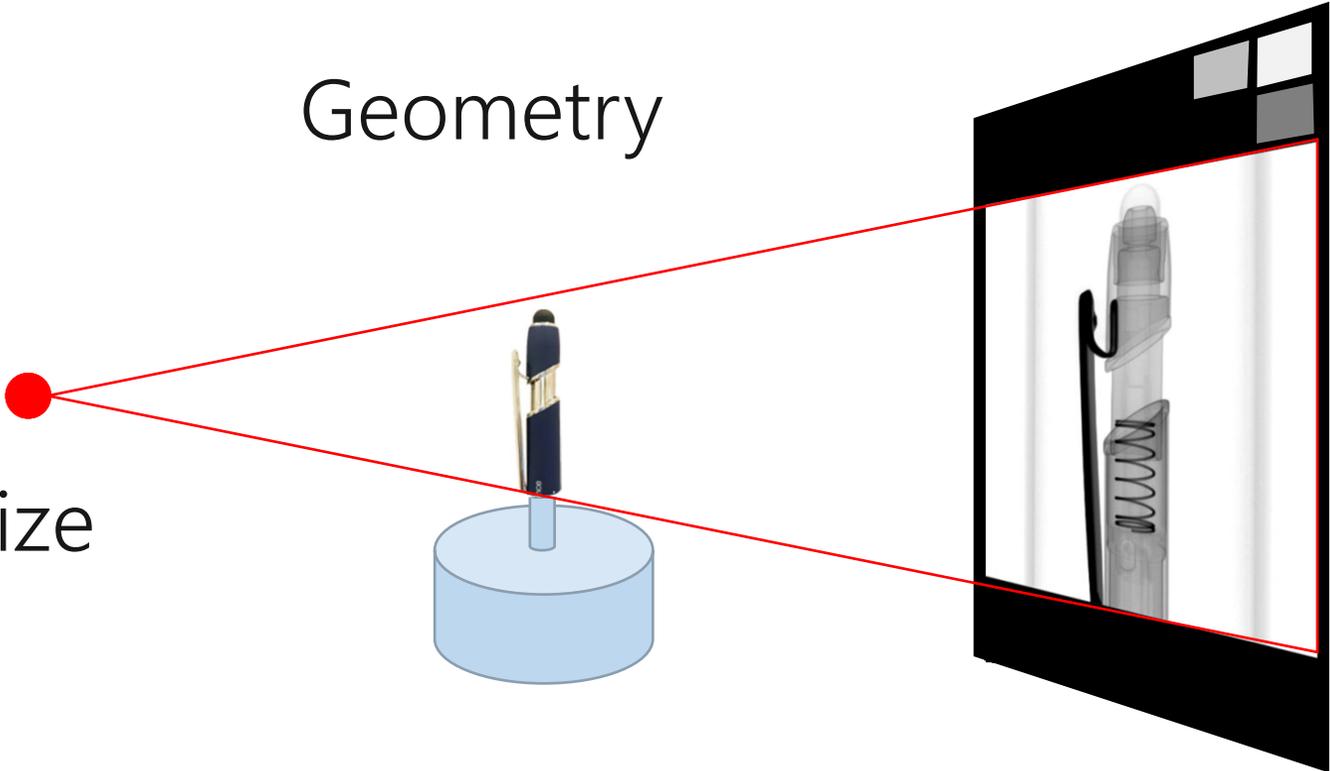
Resolution / voxel size



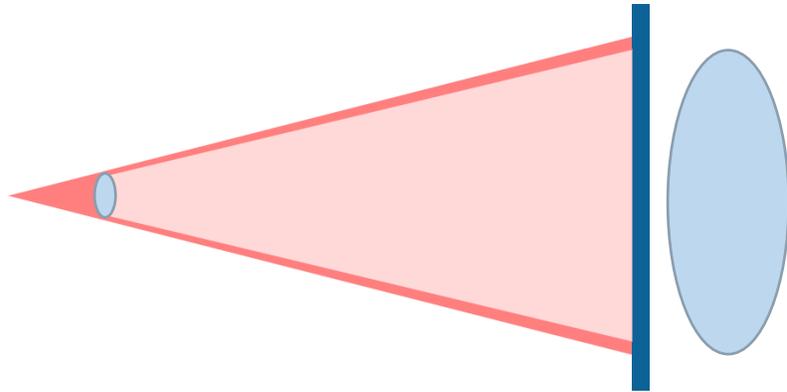
Pixel size

Geometry

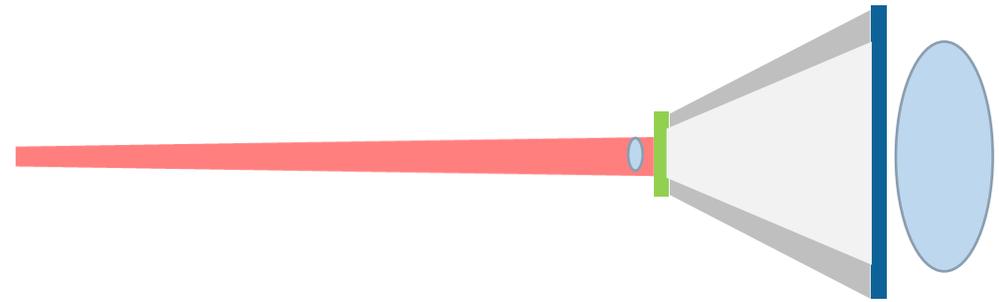
Focus size



HOW DOES MAGNIFICATION WORK?

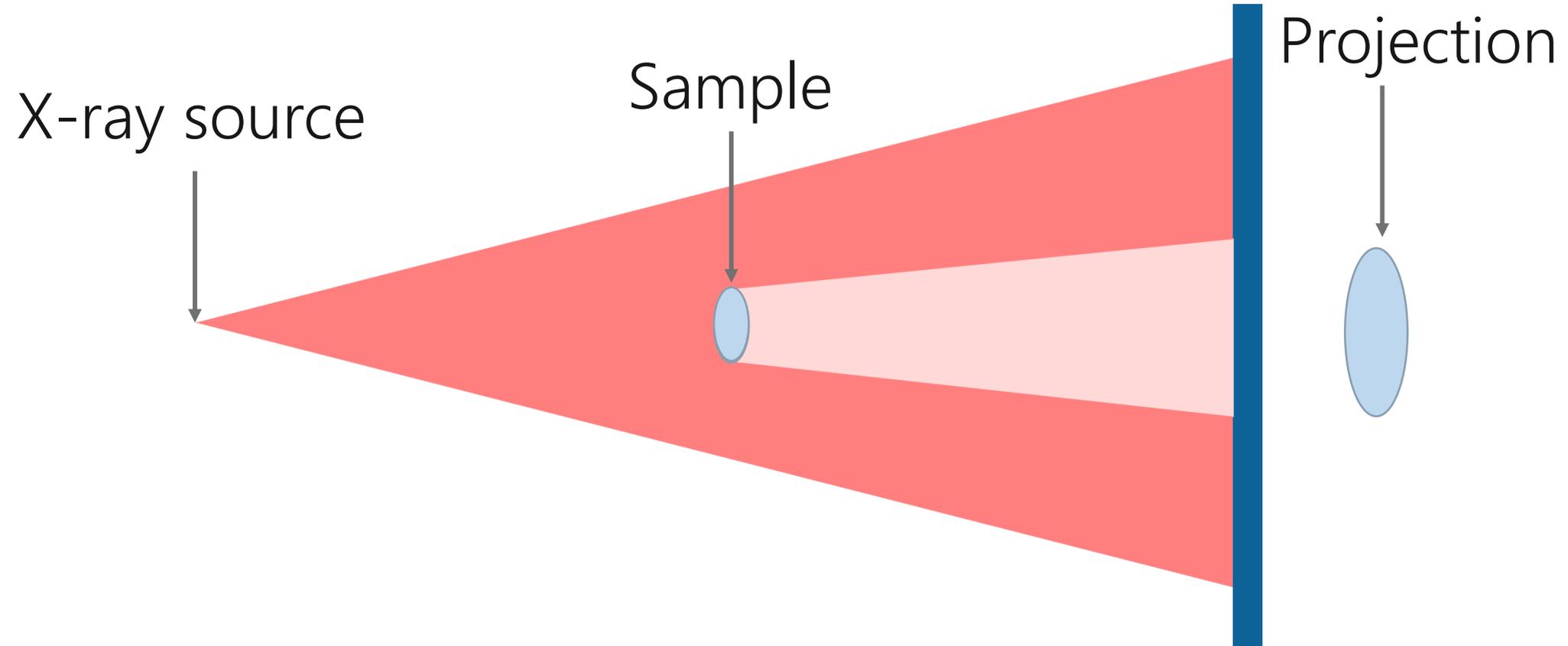


Cone beam



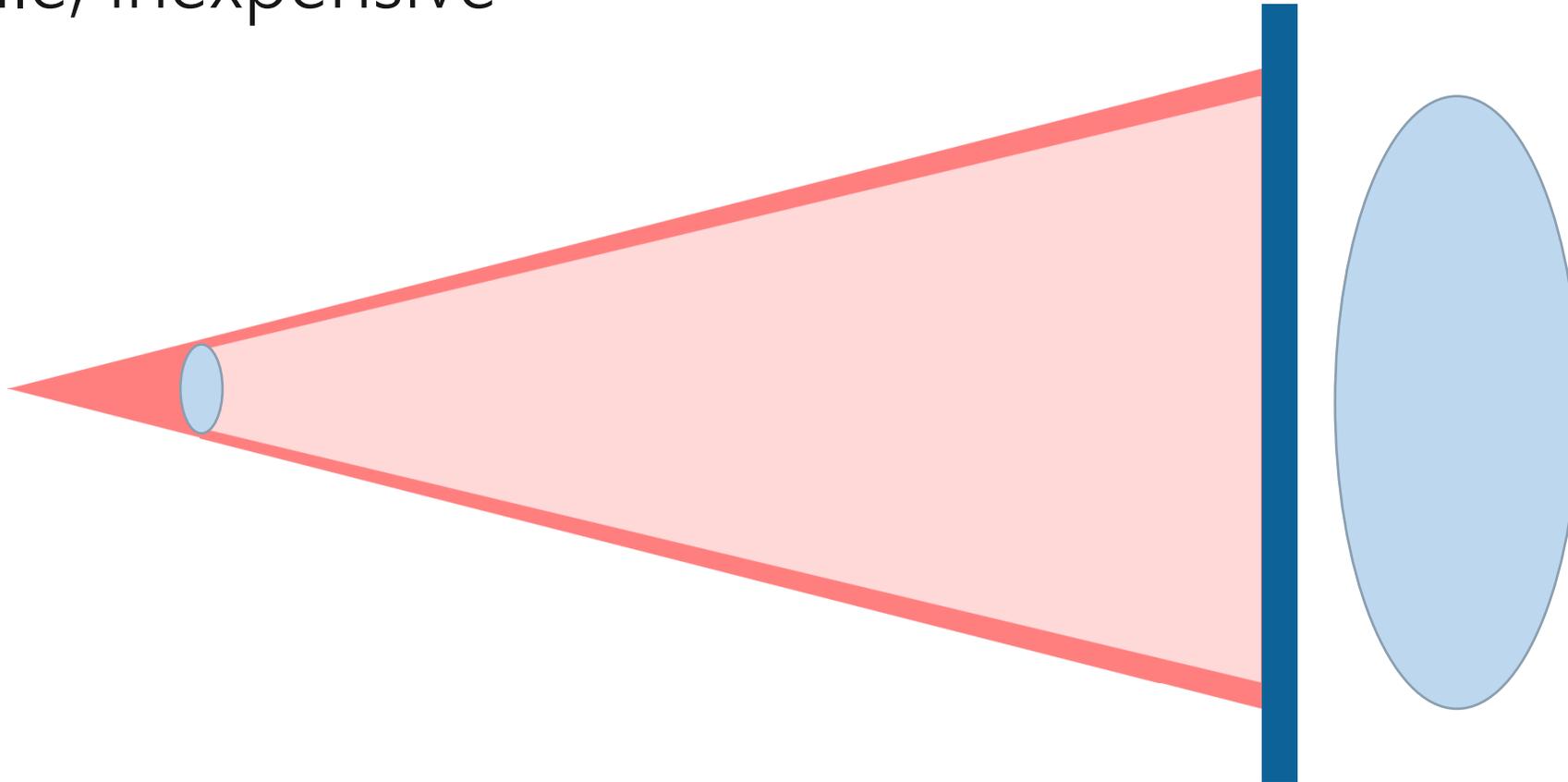
Parallel beam

CONE BEAM - MECHANICAL MAGNIFICATION



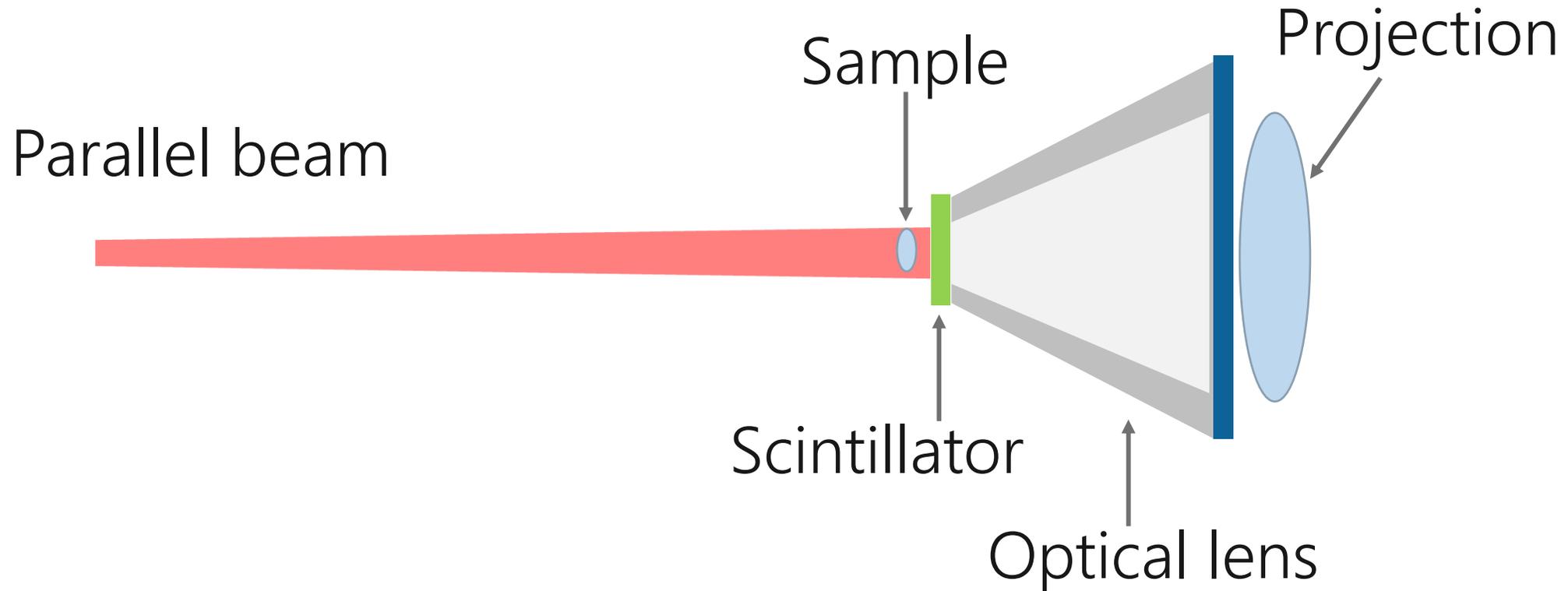
CONE BEAM - MECHANICAL MAGNIFICATION

Versatile, inexpensive

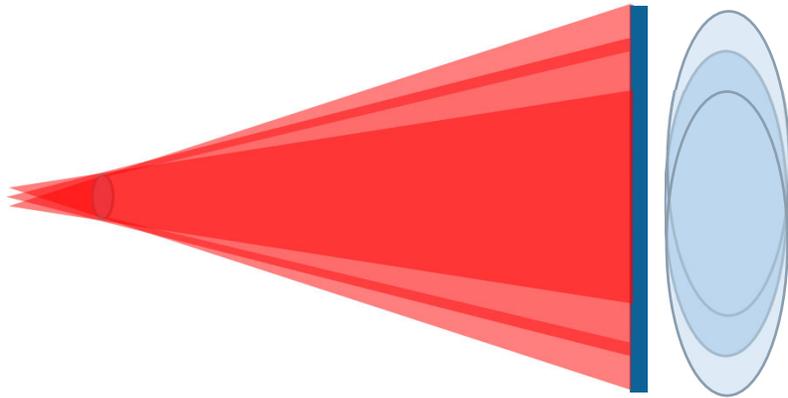


PARALLEL BEAM - OPTICAL MAGNIFICATION

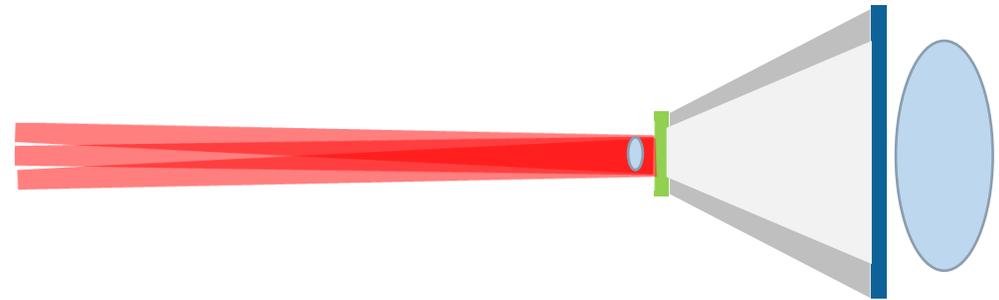
High resolution, requires high power source



CONE BEAM VS. PARALLEL BEAM



Cone beam



Parallel beam

Immune to drift → high resolution

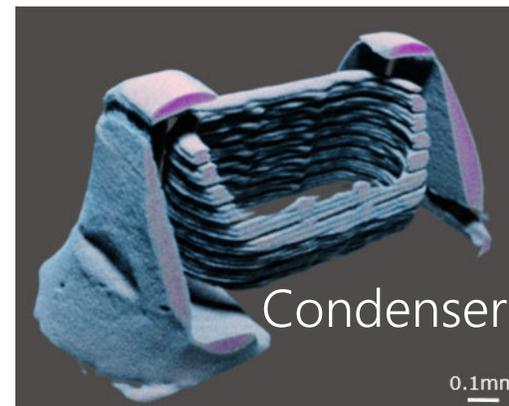
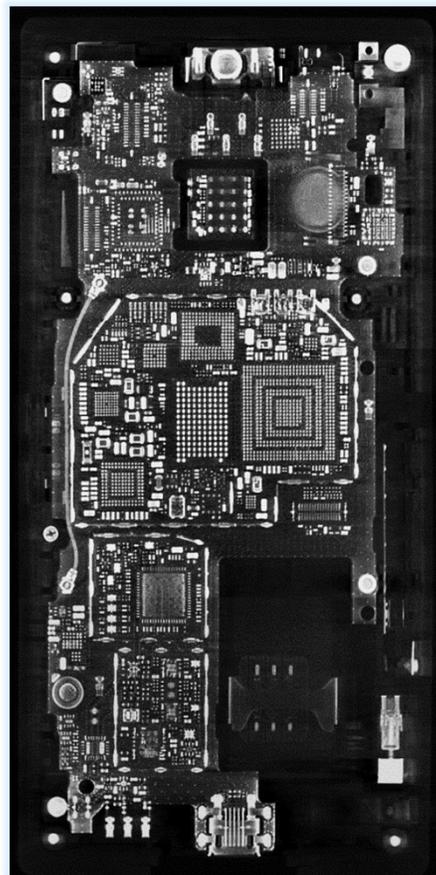
IMPORTANT SPECIFICATIONS

- X-ray energy
- Field of view (FOV)
- Resolution (voxel size)
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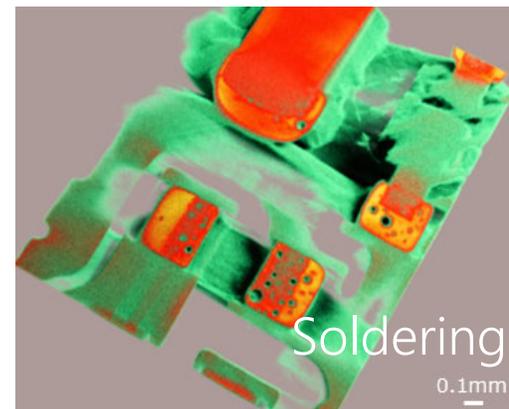
ANY EXAMPLES?

ELECTRONICS



Condenser

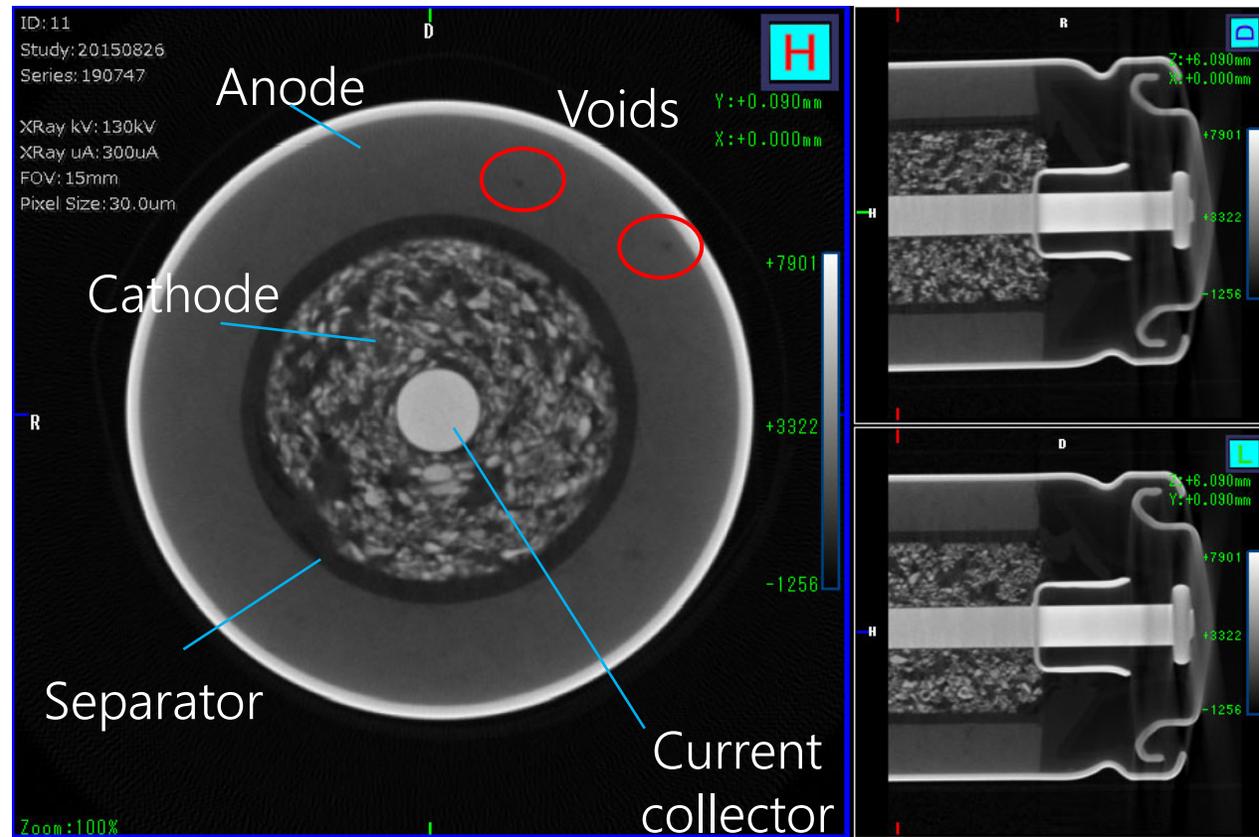
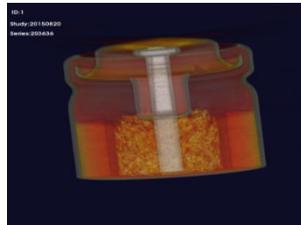
0.1mm



Soldering

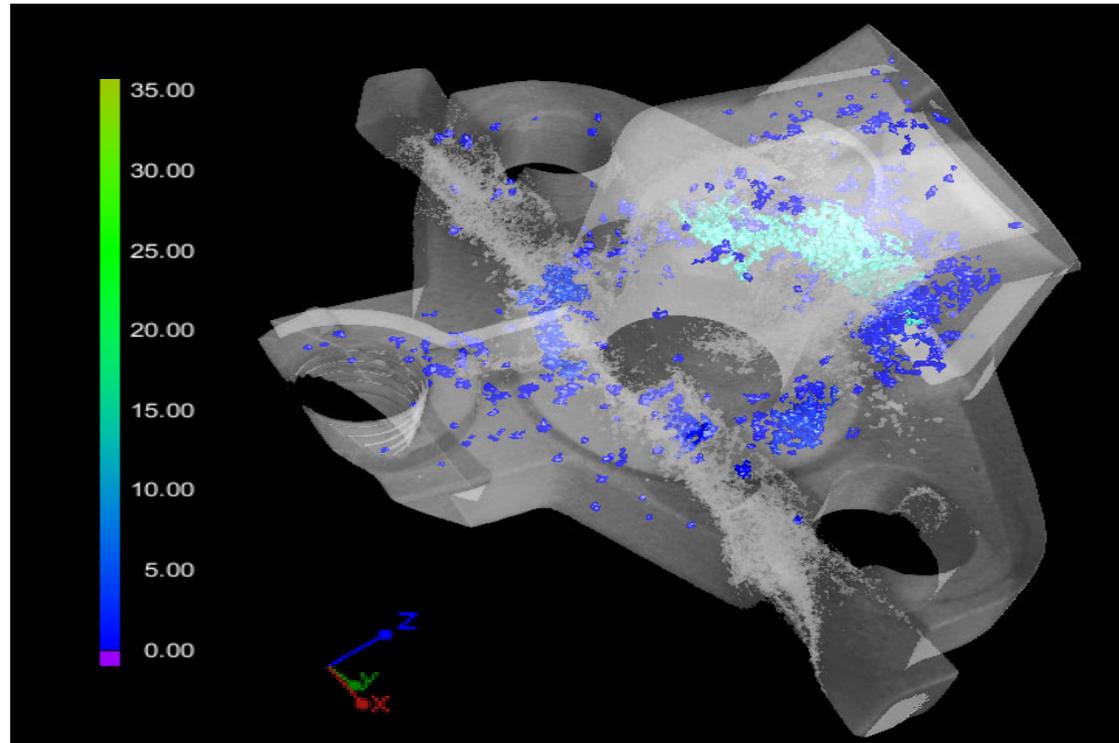
0.1mm

BATTERIES

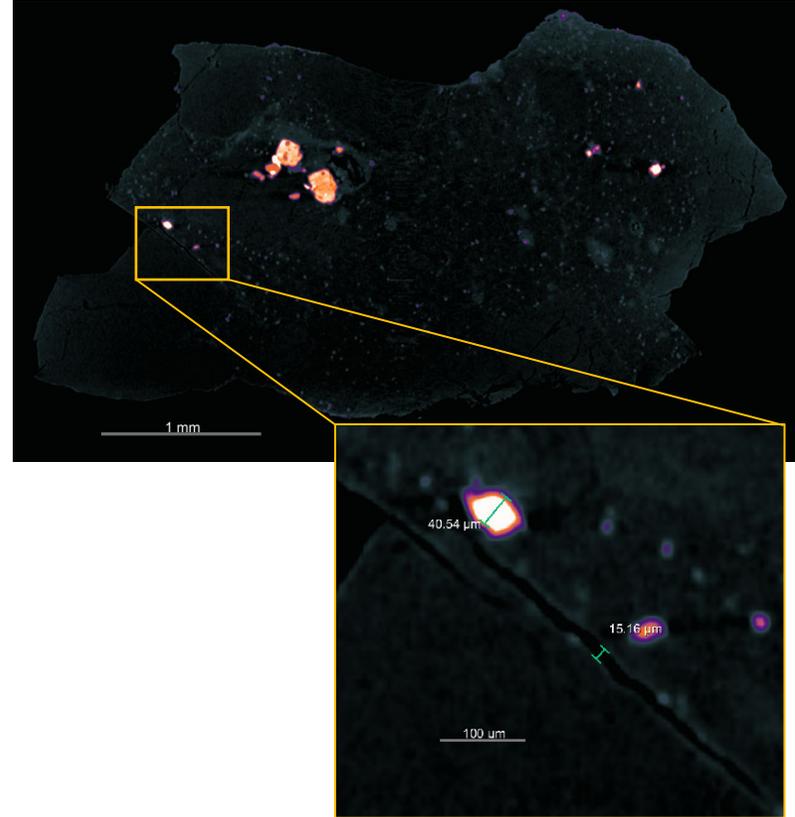
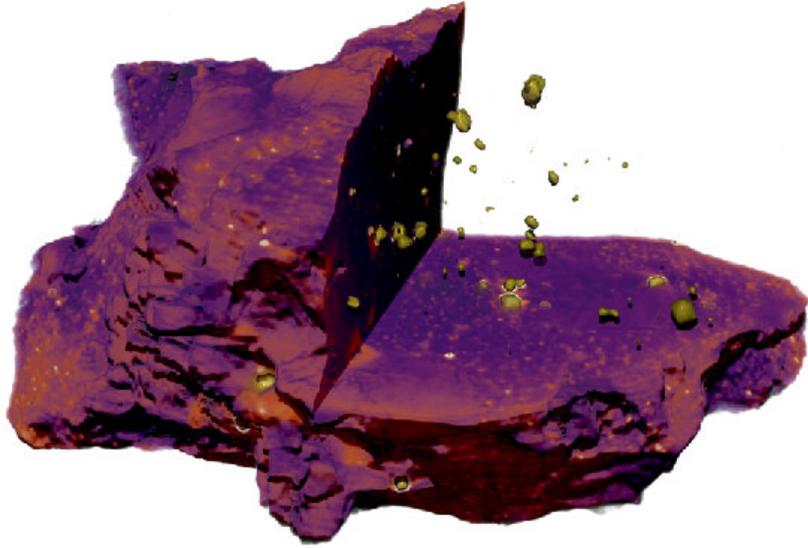


ALUMINUM DIE CASTINGS

Volume analysis
Total: 2762.56 mm³
Void: 32.81 mm³
→ 1.17%

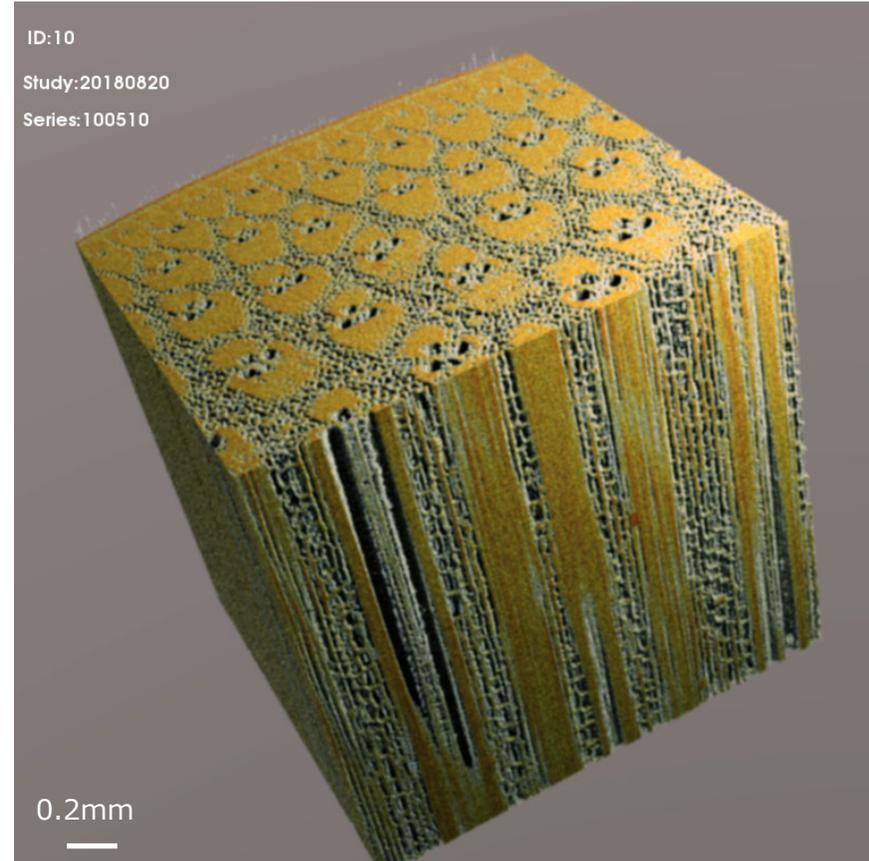
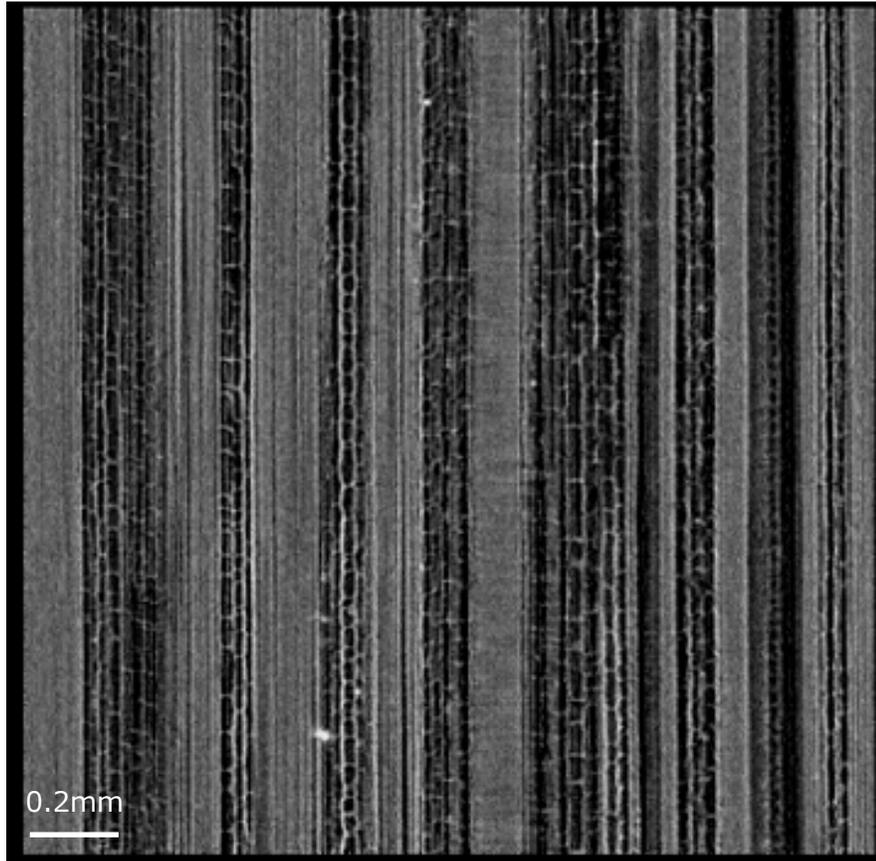


ROCKS

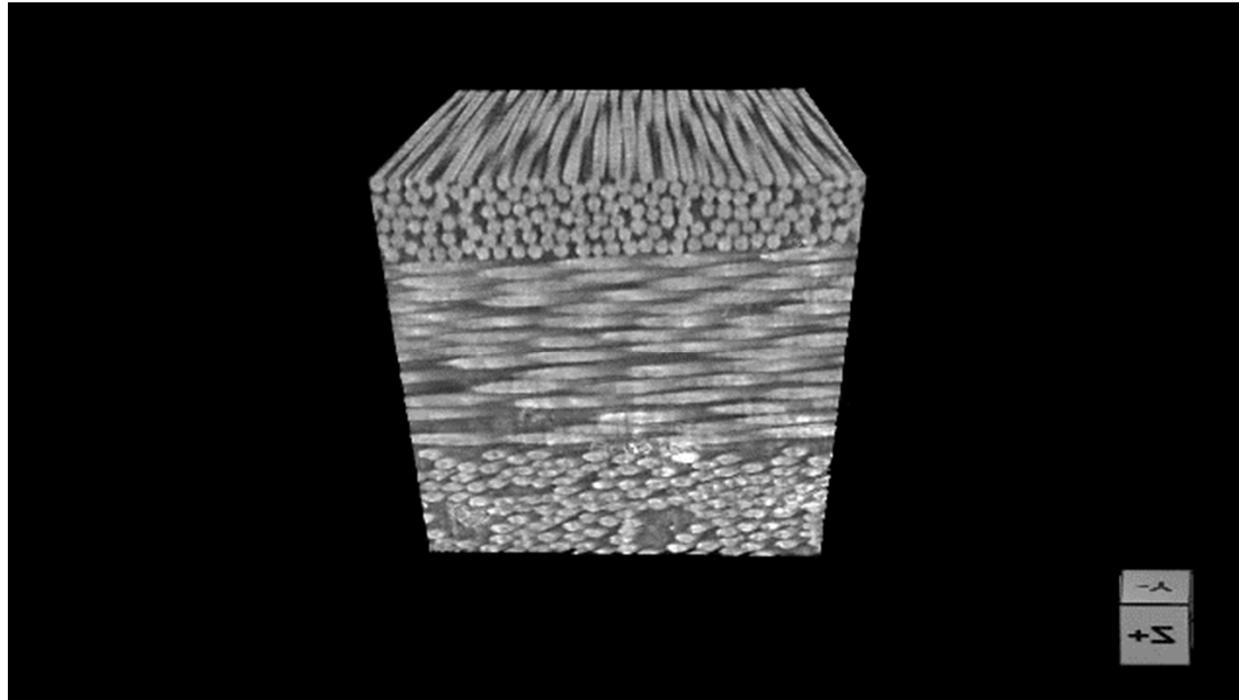


Cracks and inclusions

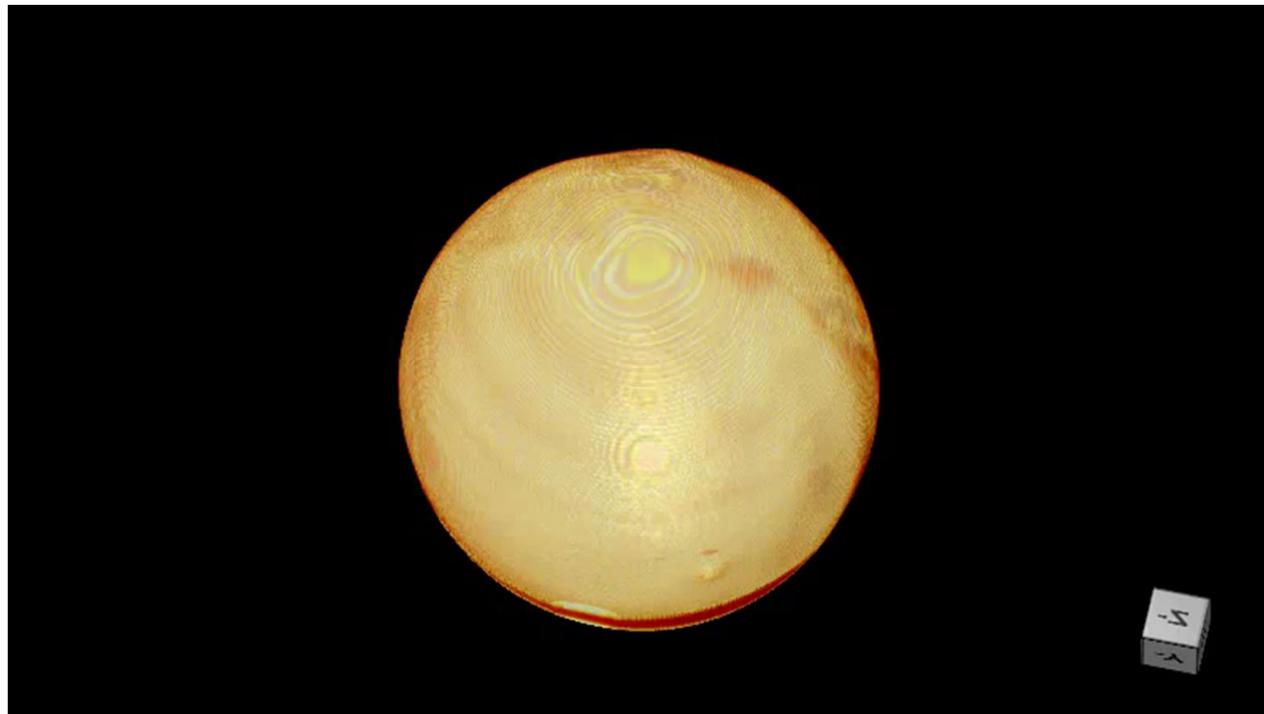
PLANTS



COMPOSITES



TABLETS



Electronics

Ceramics & rocks

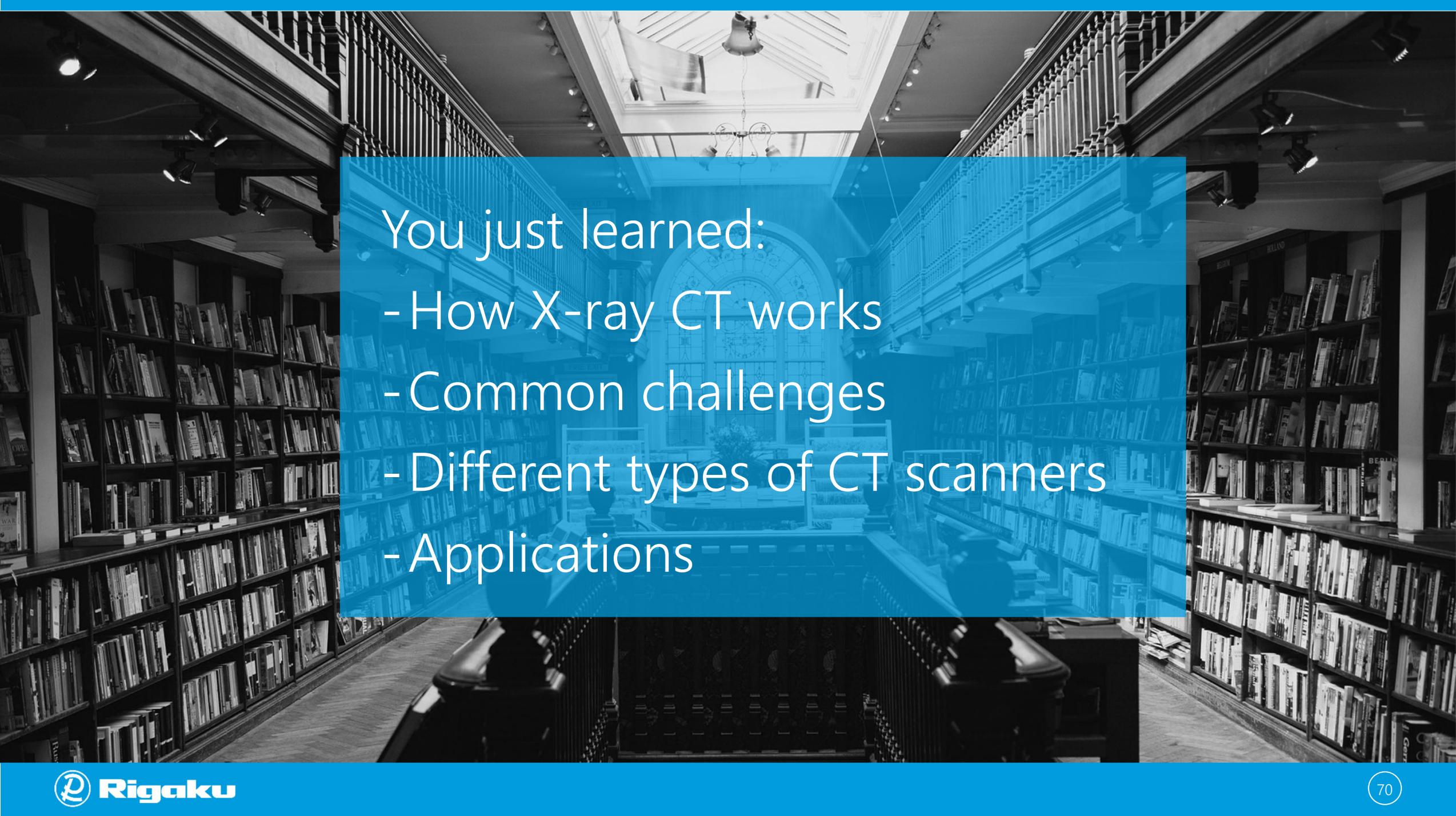
Light metals

Composites

Plants & insects

Food & pharmaceuticals

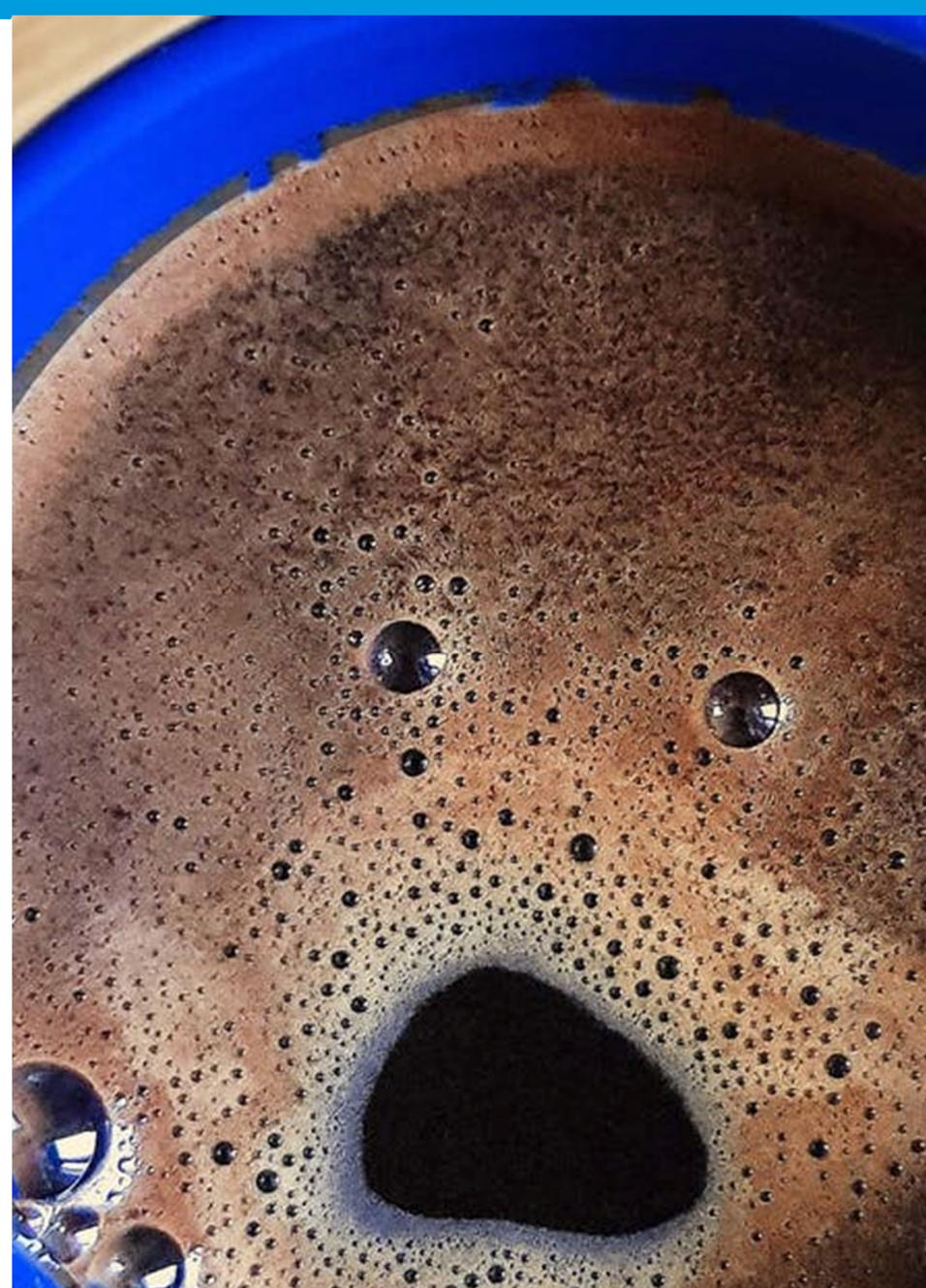


- 
- You just learned:
- How X-ray CT works
 - Common challenges
 - Different types of CT scanners
 - Applications

Q & A



To learn more
Visit imaging.rigaku.com





THANK YOU FOR JOINING US!

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