# Multivitamin Tablet Analysis by X-ray CT

## About the sample: Multivitamin tablets

Multivitamin tablets contain essential vitamins, calcium, iron, magnesium, etc. X-ray CT (<u>computed tomography</u>) can visualize these components, and the CT images can be used to quantify parameters such as volume fractions, grain surface areas, and grain sizes.

#### Analysis procedure

- 1. In this example, a multivitamin tablet was scanned using a micro-CT scanner, <u>CT Lab HX</u>.
- 2. The CT image was segmented using the machine learning segmentation technique.
- 3. The volume fractions of the five components, grain surface area, and grain size distribution of two components were analyzed.

#### 1. CT scan

A multivitamin tablet was scanned to produce the 3D grayscale CT image. Five phases were recognized at different gray levels representing different densities.

#### 2. Image segmentation

The CT image was segmented using the machine learning segmentation technique.



#### 3. Quantitative analysis

The volume fractions of the five phases were calculated from the image segmentation results.



Phase 3 was further analyzed for the grain size distribution. The grain size, calculated as the diameter of a sphere that can fit within the grain, spread mainly from 100 to 400 microns, but there were several grains over 600 microns (green-yellow grains in the figure).



Phase 5 was further analyzed for the surface area of each grain. While most of the grains' surface area was under 4e+5 square microns, one grain over 1e+6 square microns was also found (the red grain in the figure).



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